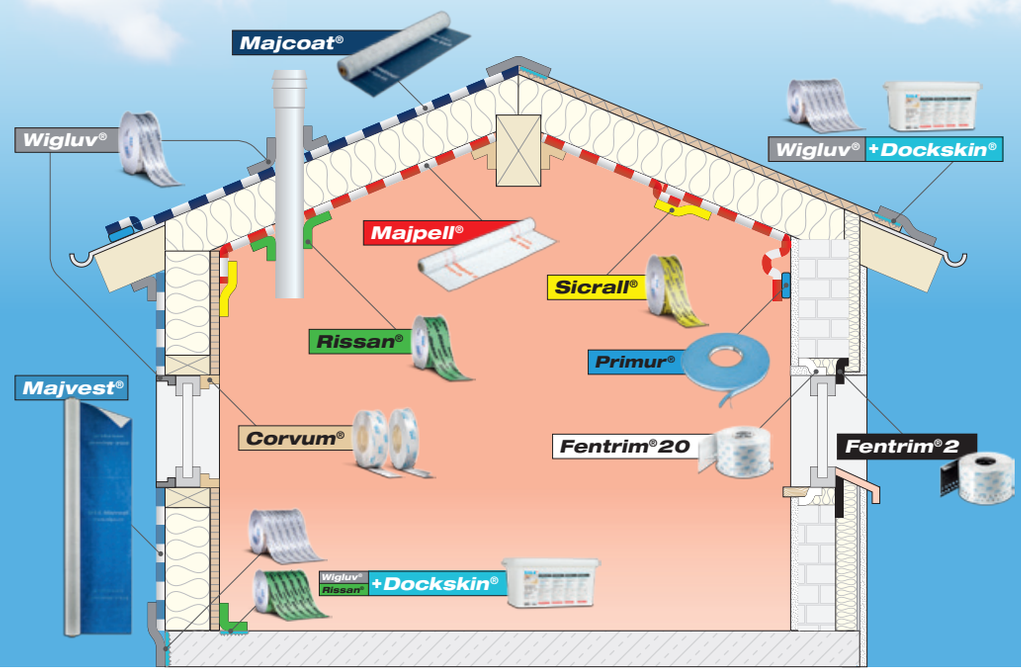
Manual

for the professional craftsman

All you need to know about the quick and reliable application of SIGA high-performance products.



SIGA Stick with us.®

Take 2 minutes to find out more about **SIGA** ➡

www.siga.ch +41 41 499 69 69 siga@siga.ch

KM8388 SKU2043c
Version: Mai 2015

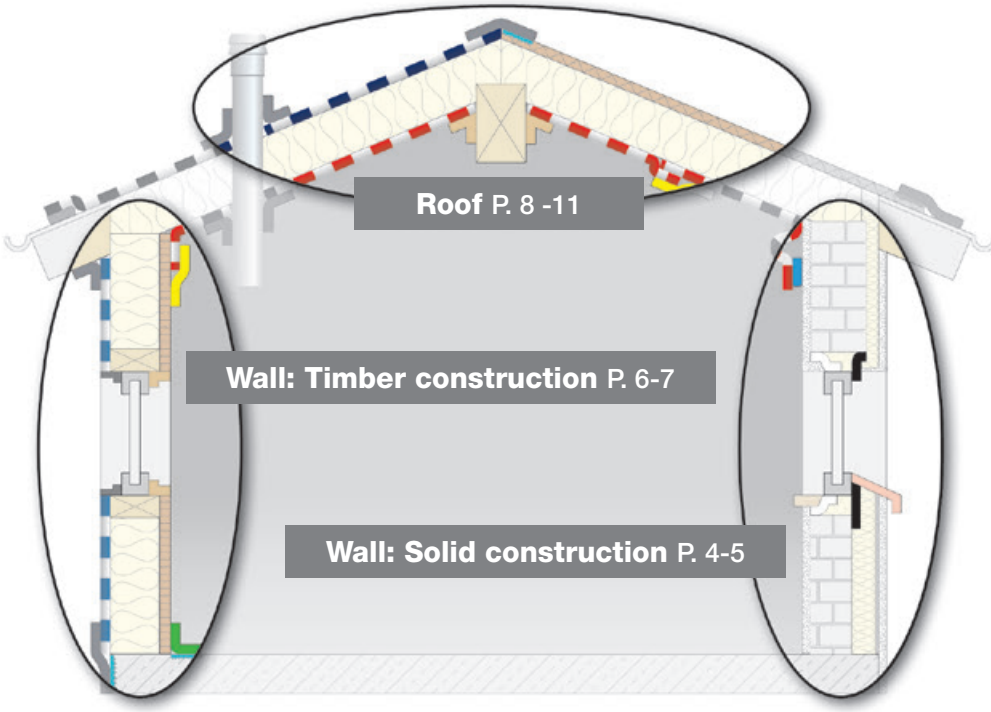
SIGA house-tight

air and windtightness system
free of domestic toxins

- ✓ permanently reduce your energy consumption
- ✓ no draught
- ✓ no building damage

Construction feature and **SIGA** solution

Construction feature and **SIGA** solution



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Airtight on the inside

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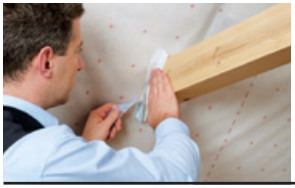

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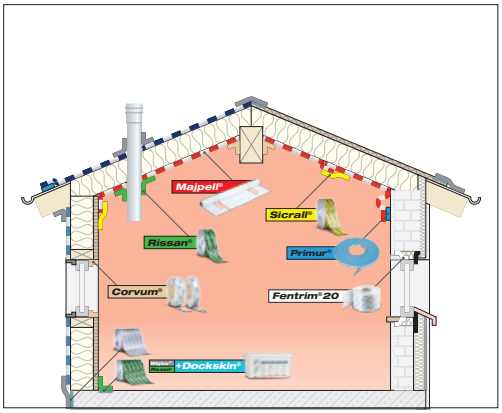
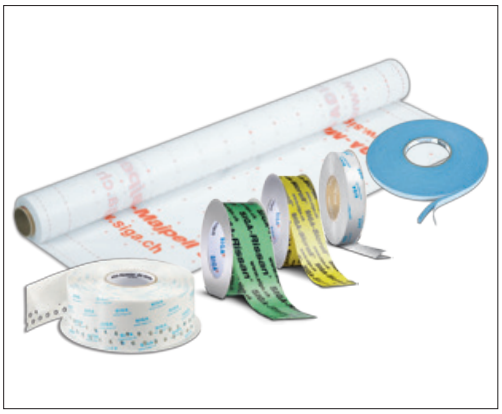
Making the building envelope airtight



- Buildings must be constructed to be permanently airtight.
- Leaking areas in the building shell cause high energy loss, unpleasant draughts and can result in massive damage to the building due to mould.

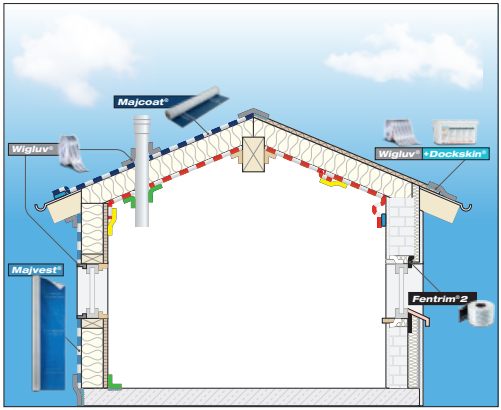
- To create the airtight building shell, vapour control layers are applied to the inside of the building and sealed airtight. All overlaps, joints and penetrations must be carefully sealed airtight.



- Use the following high-performance **SIGA** products for the reliable sealing of your airtight building shell:
- They are extremely strong, free from residential toxins, environmentally friendly and secure a permanently airtight building shell.

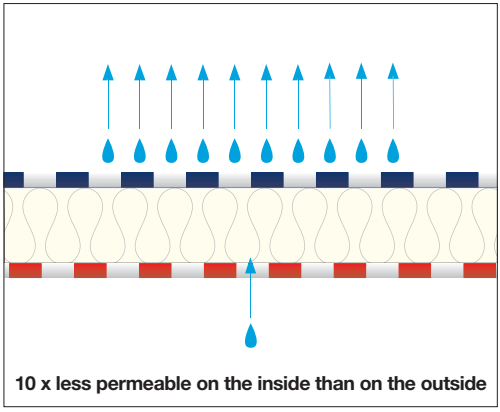
- Proof of airtightness is provided with the Blower-Door-Test.

Making the building envelope wind and rainproof



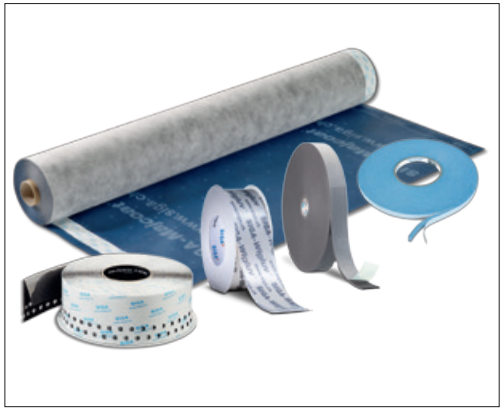
- The wind-tight building shell is created by the permanently sealed roof underlay membrane and facade membrane.
- When the envelope is not wind-tight, cold outside air can easily cool down the insulation. Snow, rain, insects and wood pests can enter the construction unhindered and damage it.

- All overlaps, joints and penetrations must be carefully sealed windtight.



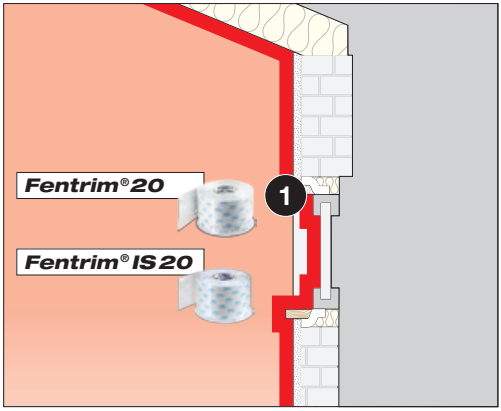
10 x less permeable on the inside than on the outside

- The diffusion resistance value of the roof underlay membranes and facade membranes is lower than that for vapour control layers so that the moisture does not collect underneath the membrane.



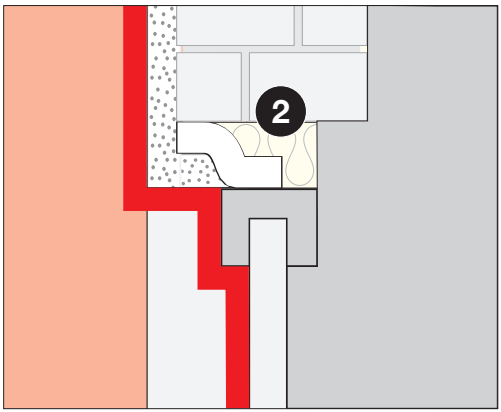
- High thermal demands and the multitude of surfaces require high-quality products which bond securely and durably.
- **SIGA** offers a comprehensive system of products perfectly tailored to your requirements.
- So you can easily avoid damage to your building!

Airtight joining of window



Functional level 1 inside the room: airtightness
- Each window joining inside the room must be airtight.

The airtight building level
- Prevents uncontrolled thermal loss
- Stops the penetration of humid indoor air in to the functional level 2 (heat insulation)
- Prevents condensates and mould
- Prevents drafts

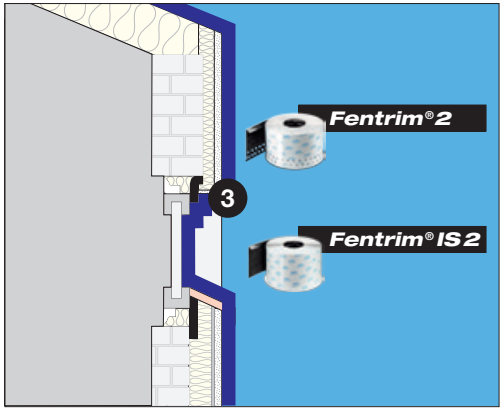


Functional level 2 centre: heat insulation
- Transfers the load of the window

Ensures heat and sound insulation
- Must always remain dry, is protected by the functional level 1 and 3.

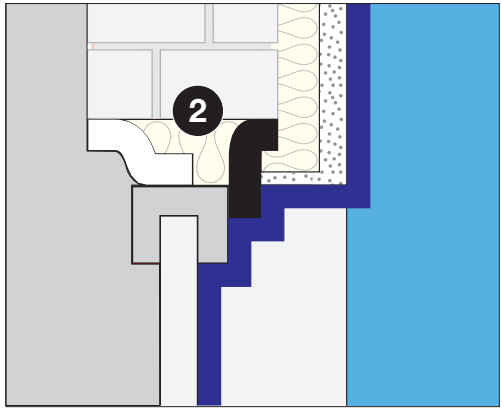
- Use the high-performance **SIGA** products Fentrim IS 20 and Fentrim 20 for the reliable airtight joining of your windows.
- Fentrim is quick and easy to apply, has an extremely strong adhesion and is immediately 100% tight.

Wind-tight and rainproof joining of window

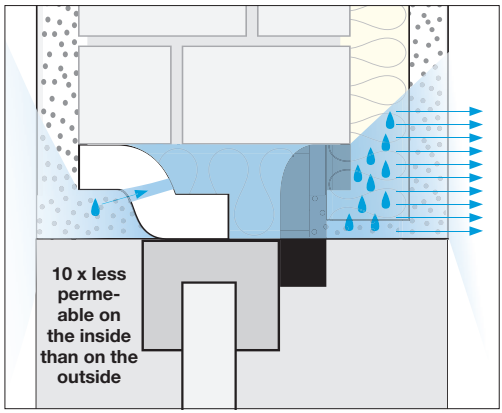


Functional level 3 outside: driving rain and windtightness

- Outside joints of windows and doors must be windproof and impermeable to driving rain.



- Stops the penetration of driving rain in to the functional level 2 (heat insulation)
- Prevents condensates and mould
- Prevents ingress of wind and thus draughts



Diffusion gradient:
With regard to water vapour diffusion, the principle **"**10 x less permeable on the inside than on the outside**"** applies.

- sd = 20 m for inside application
- sd = 2 m for outside application

- Use the high-performance **SIGA** products Fentrim IS 2 and Fentrim 2 for the reliable windtight joining of your windows.
- Fentrim is quick and easy to apply, has an extremely strong adhesion and is immediately 100% tight.

SIGA benefits

✓ **innovative**
every year the **SIGA**-research team applies for numerous patents

✓ **professional**
SIGA production processes guarantee best quality

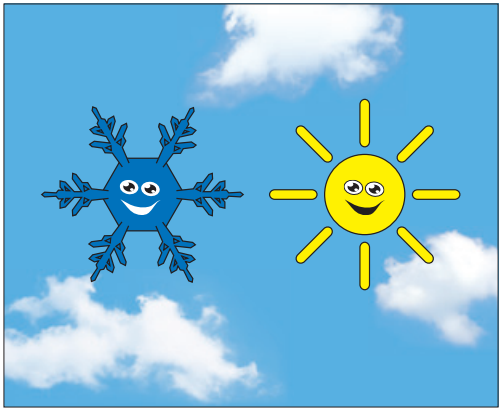
✓ **in partnership**
SIGA annually trains
- 4,000 building and construction professionals at the **SIGA** Academy in Switzerland
- 30,000 craftsmen and 2,500 architects on site at the customers' premises

Factory at Schachen

Factory at Ruswil

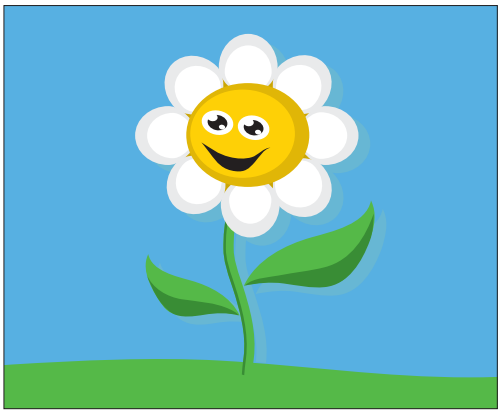
✓ **international**
SIGA produces at 2 locations in Switzerland and employs 350 employees in over 20 countries

Product benefits



✓ **strong adhesiveness in cold and heat**
construction professionals save time and achieve maximum security

✓ **resistant to ageing**
construction professionals prevent future structural damage to buildings - protecting their clients' and their own best interests



✓ **no residential toxins**
no pollutants in the ambient air

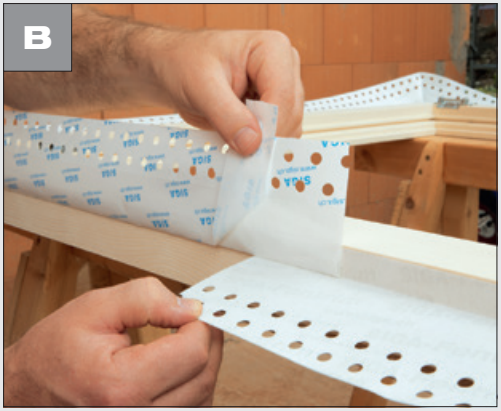
✓ **SIGA In an open system**
In addition, free choice of commercially available vapour control layers and roof underlay membranes in combination with **SIGA** high-performance adhesives

Joining window to solid wall construction - Tips and tricks

A

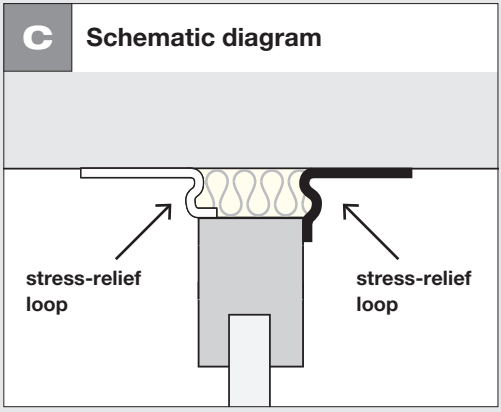
- Clean all substrates to ensure high adhesive strength

B



- Fold the front end of the protruding backing strip back so that it is ready at hand and can be easily removed later
- Install the window

C **Schematic diagram**



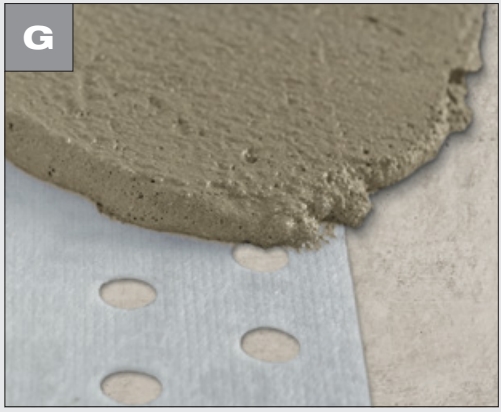
- Apply free from stress and tension

D

- Press the tape on firmly with a roller to ensure even more protection

- Fill joint seam with insulation material without cavities

- Overlap the tape at the joints by approx. 5 cm



If Fentrim is plastered:

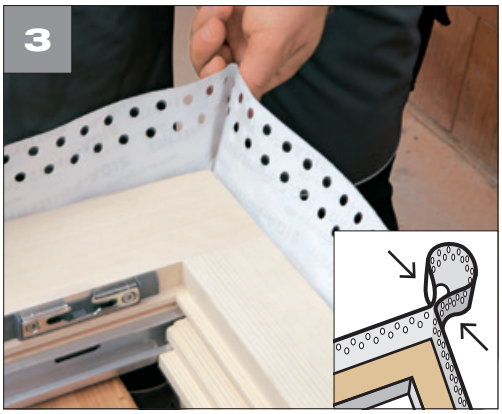
- Don’t seal more than 50 % and max. 60 mm of the soffit depth. The perforated zone of Fentrim may be deducted.

Wall: Solid construction
Airtight on the inside

Prepare skirt

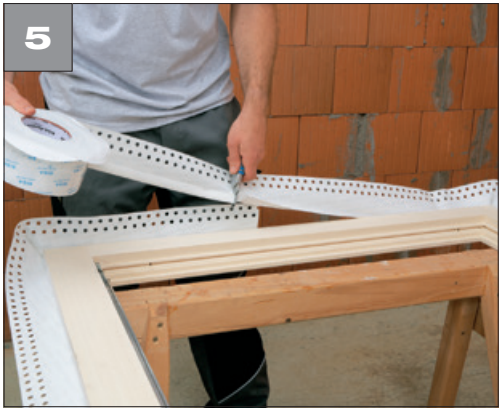
Initial situation:
- Frame provided

- **Bond laterally to** frame at the bottom starting in the centre
- Press on firmly



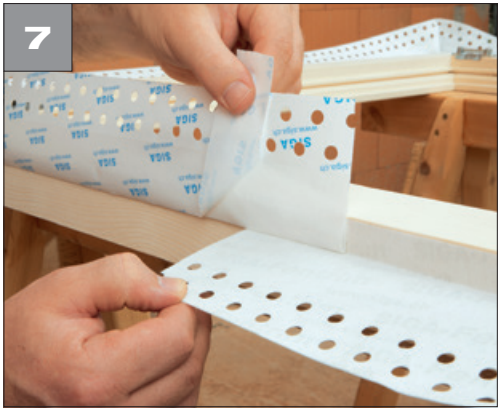
Corners:
- Form a loop: 1.5 x joint width
- Bond or press together firmly

- Repeat on all sides
- Press on firmly



Overlaps:
- Apply with about 5 cm overlap
- Cut off

Overlaps:
- Apply with about 5 cm overlap

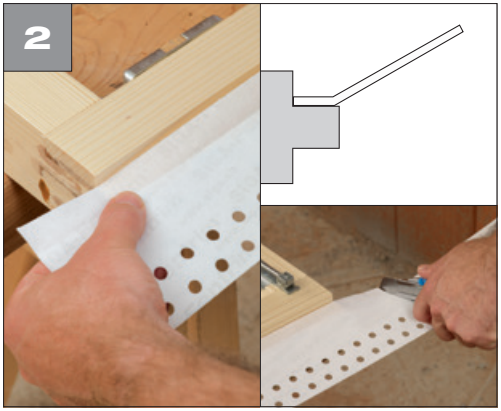


- Fold back protruding backing strip
- Align and fix free from tension

How it should look:
- Prepared skirt

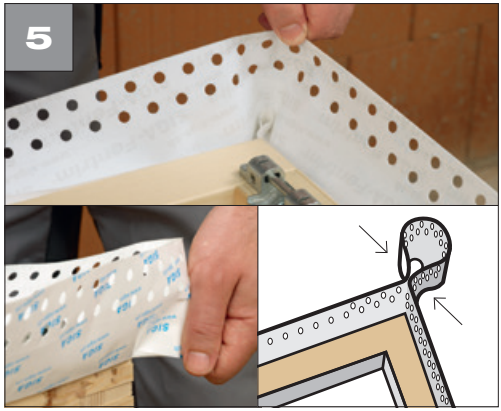
Preparing the skirt for windowsill joint profile

Initial situation:
- Frame provided

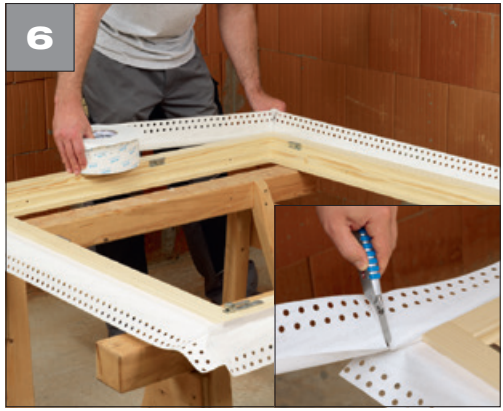


- Bond to the windowsill joint profile at the **bottom**
- Projecting by joint width + approx. 6 cm on both sides
- Press on firmly

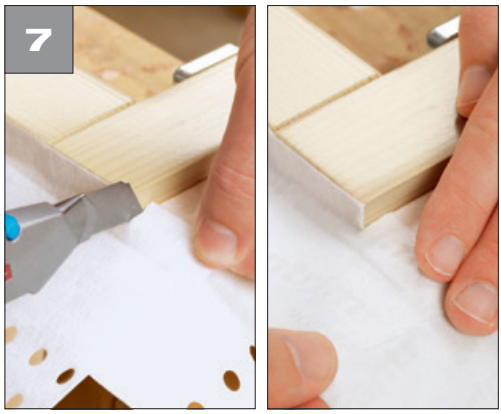
- Bond laterally to the frame
- Projecting by about the joint width at the bottom
- Press on firmly



Top corners:
- Form a loop: 1.5 x joint width
- Bond or press together firmly
- Repeat on the other side



- Bond to all sides of the frame
- Press on firmly
- Projecting by the joint width at the bottom
- Cut off



Bottom corners:
- Make a rectangular cut up to the folded edge
- Fold over
- Press on firmly
- Repeat on the other side

- Turn frame
- Prepare skirt for the outside

Join skirt to masonry

Initial situation:
- Window installed with prefabricated skirt

- Remove protruding backing strip step by step
- Align and fix free from tension
- Remove second backing strip
- Press on firmly

Bottom corners:
- Bond laterally to the reveal
- Form trough
- Repeat on the other side

- Align and fix free from tension
- Bond to bottom of trough
- Press on firmly

Top corners:
- Bond loop into corner free from tension
- Press on firmly
- Repeat on the other side

How it should look:
- Prefabricated skirt attached to masonry

with perforated plastering zone

without perforated plastering zone

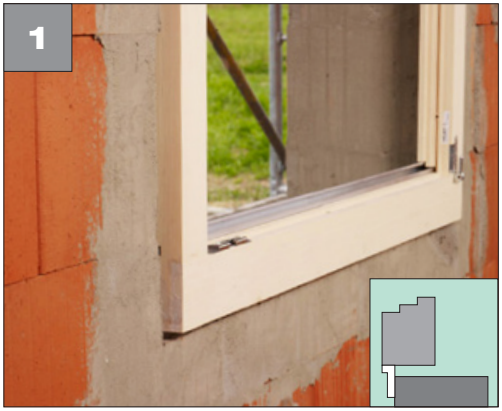
Fentrim® 20 P. 122

Fentrim® IS 20 P. 124

Fentrim® & Fentrim® IS
application identical

Wall: Solid construction
Airtight on the inside

Connection for windows, protruding inside



Initial situation:
- Window installed with prefabricated skirt

- Bond with the narrow side to the edge at the frame bottom
- Projecting about 10 cm on both sides
- Press on firmly

Corners:
- Cut narrow side up to the folded edge at an angle of 45°

- Fold over
- Press on firmly
- Repeat on all sides

- Remove protruding backing strip
- Align and fix free from tension
- Remove second backing strip
- Press on firmly
- Repeat on all sides

How it should look:

- Window connection inside

with perforated plastering zone

without perforated plastering zone

Fentrim® 20 P. 122

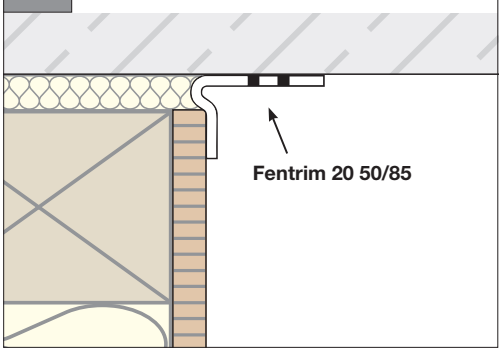
Fentrim® IS 20 P. 124

Fentrim® & Fentrim® IS
application identical

Wall: Solid construction
Airtight on the inside

Joining timber to solid wall construction

1 Schematic diagram



- Joining timber wall construction to **non-plastered** masonry or concrete

2

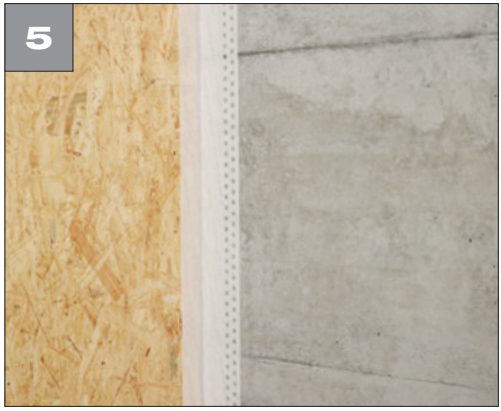
- Affix 50 mm side to wood-based panel

3

- Unfold Fentrim 20 50/85
- Press on firmly

4

- Remove backing strip
- Fixing
- Apply free from stress and tension
- Press on firmly



How it should look:

- Timber wall construction joined to non-plastered masonry or concrete

Note:

- If Fentrim 20 50/85 is mounted on **non-plastered** masonry it must be plastered over to form the airtight layer
- The width of the substrate to be plastered covered by Fentrim must not exceed 60 mm. The perforated zone of Fentrim may be deducted.

Fentrim® 20 50/85 P. 120

Joining vapour control layer to solid wall construction - plastered masonry

1 **Apply bead before mounting the vapour control layer**

or

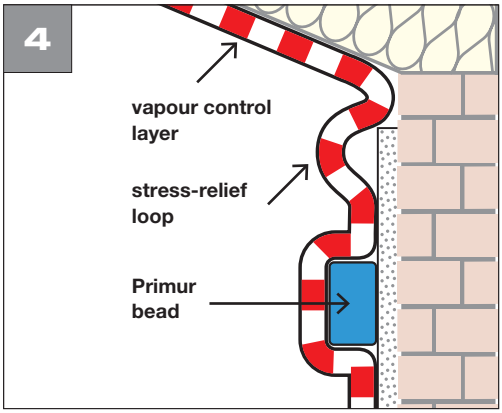
2 **Apply bead after mounting the vapour control layer**

- Clean the substrate
- Apply Primur, align and press it down
- Cut with a knife and press on

3

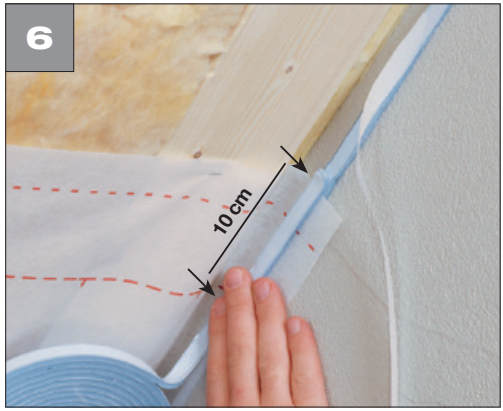
- Remove backing strip

4



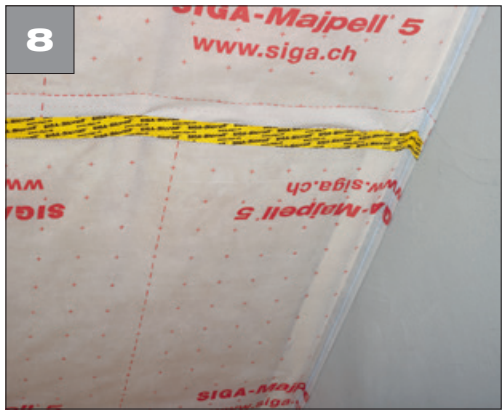
- Make a stress-relief loop in the vapour control layer

- Press Majpell firmly onto Primur bead free from creases and tension



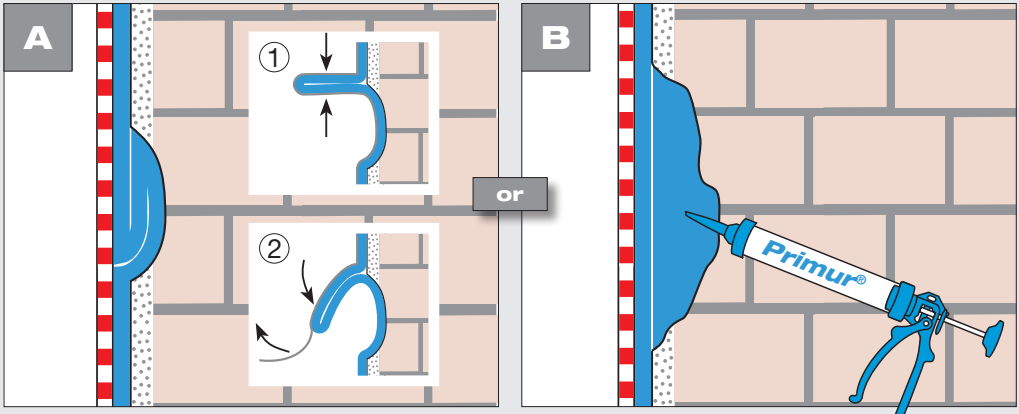
For overlaps:
- Apply a short bead of Primur (about 10 cm) to Majpell at the overlap

- Mount second membrane, press it on



How it should look:
- Majpell is airtightly sealed against plastered masonry with Primur roll

Tips and tricks



For unevenness

- Make a loop in the bead ① and fill unevenness airtightly ②

- Apply Primur roll
- Then fill the unevenness airtightly using the Primur tubular bag

***Primur*® roll** P. 109

***Majpell*® 5** P. 102

Joining vapour control layer to solid wall construction - plastered masonry

Apply Primur compound using the SIGA tubular bag applicator gun

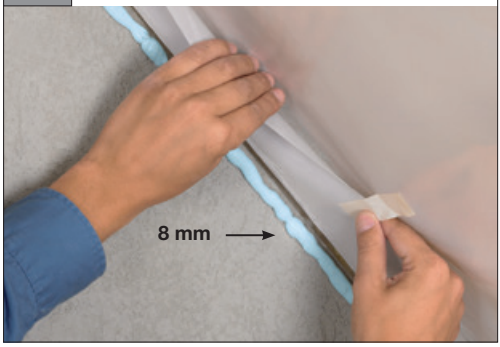
- Twin-spiked nozzle opens Primur bag
- Transparent tube shows fill level

or

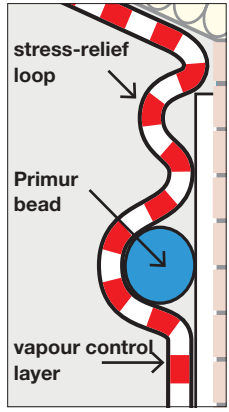
Apply Primur compound using the SIGA cartridge applicator gun

- Sturdy applicator gun with long-lasting professional quality
- With drip stop – hands and gun remain clean

A Wet method



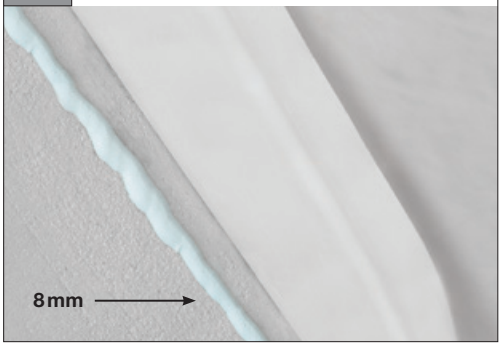
- Apply an 8 mm Primur bead
- Release secured vapour control layer immediately



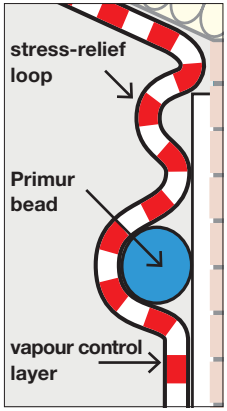
- Make a stress-relief loop in the vapour control layer
- Gently press vapour control layer onto Primur bead – **do not press flat!**
- Primur bead must remain at least 4 mm thick

Wall: Solid construction
Airtight on the inside

B Dry method



- Apply an 8 mm Primur bead and **allow it to dry** for 1 to 3 days



- Make a stress-relief loop in the vapour control layer
- Press vapour control layer **firmly** onto the Primur bead without tension or wrinkles

***Primur*® cartridge** P. 108

***Primur*® tubular bag** P. 108

Joining vapour control layer to solid wall construction

- Affix 50 mm side to vapour control layer
- Affix perforated 85 mm side to solid wall construction
- Apply free from stress and tension
- Press on firmly

Note:

- If Fentrim 20 50/85 is mounted on **non-plastered** masonry it must be plastered over to form the airtight layer
- The width of the substrate to be plastered covered by Fentrim must not exceed 60 mm. The perforated zone of Fentrim may be deducted.

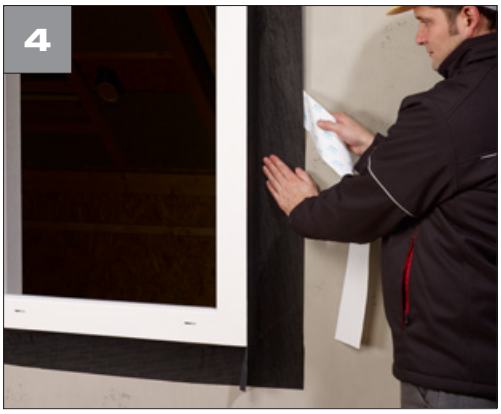
Fentrim® 20 50/85 P. 120

Joining window to solid wall construction

- Window installed on the outside surface

- Suggestion: Mount a wedge for better water discharge. Observe the manufacturer's specification

- Bond the narrow side to the edge at the frame bottom
- Projecting on both sides
- Remove backing strip and press on firmly
- Cut into the excess, bisecting the angle, and press on



- Bond the narrow side to the lateral edge of the frame
- Projecting on both sides
- Remove backing strip and press on firmly

5

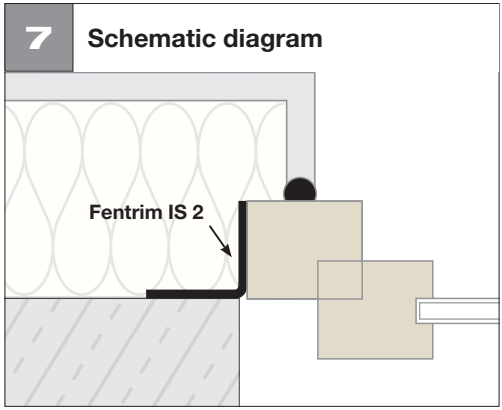
- Bond the narrow side to the top edge of the frame
- Projecting on both sides
- Remove backing strip and press on firmly
- Cut into the excess, bisecting the angle, and press on

6

How it should look:

- Window installed on the outside surface joined

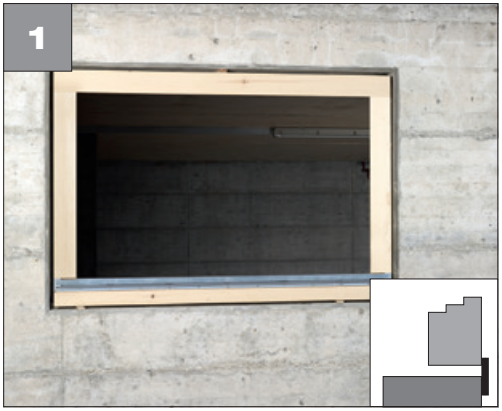
7 **Schematic diagram**



Window installed on the outside surface sealed airtight with Fentrim IS 2

Fentrim® IS 2 P. 125

Joining window to solid wall construction



- Window installed flush with the outside surface

- Bond with the small side to the frame flush with the frame bottom edge
- Projecting about 10 cm on both sides
- Press on firmly

- Remove protruding backing strip step by step
- Align and fix free from tension

- Repeat on all sides

How it should look:
- Window joined outside

Thereafter:
- Cover connection with insulation

Joint plastered:

Joint covered:

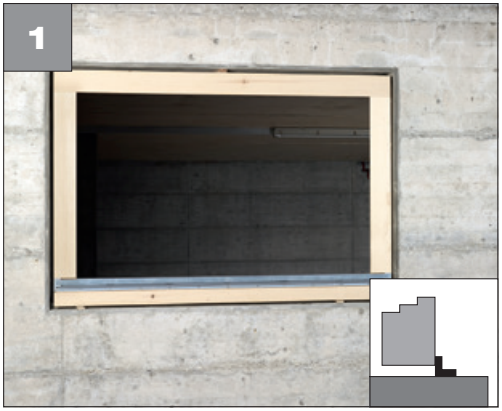
Fentrim® & Fentrim® IS
application identical

Fentrim® 2 P. 123

Fentrim® IS 2 P. 125

Wall: Solid construction
Windtight and rainproof on the outside

Joining window to solid wall construction



- Window installed centrally

- Bond the narrow side to the edge at the frame bottom
- Projecting by joint width + approx. 6 cm on both sides; form trough
- Press on firmly
- Cut off

- Remove protruding backing strip
- Align and fix free from tension
- Remove second backing strip
- Press on firmly

- Bond laterally to the frame
- Bond laterally to the reveal

• Repeat on all sides

How it should look:
• Window joined outside

Joint plastered:

Joint covered:

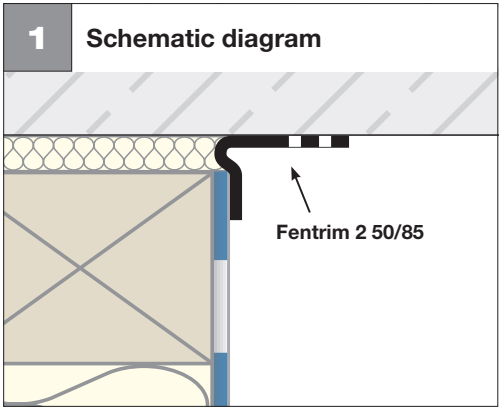
Fentrim® & Fentrim® IS
application identical

Fentrim® 2 P. 123

Fentrim® IS 2 P. 125

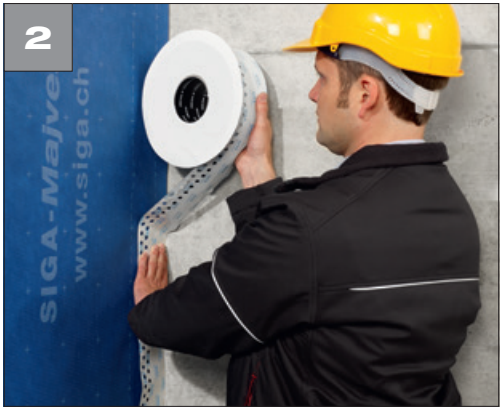
Joining facade membrane to solid wall construction

1 **Schematic diagram**



- Joining facade membrane to **non-plastered** masonry or concrete

2

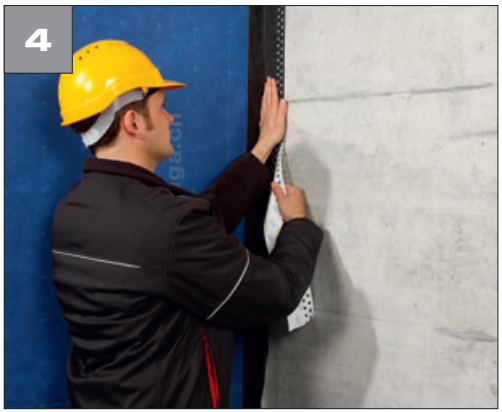


- Affix 50 mm side to facade membrane

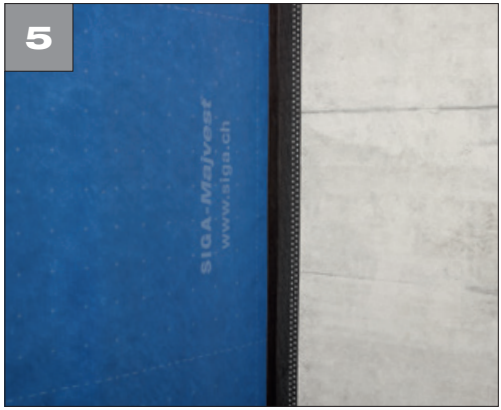
3

- Unfold Fentrim 2 50/85
- Press on firmly

4



- Remove protruding backing strip step by step
- Fixing
- Apply free from stress and tension
- Press on firmly



How it should look:

- Facade membrane bonded to non-plastered masonry or concrete

- The width of the substrate to be plastered covered by Fentrim must not exceed 60 mm. The perforated zone of Fentrim may be deducted.

Fentrim® 2 50/85 P. 121

Wall: Solid construction
Windtight and rainproof on the outside

Joining roof underlay membrane to solid wall construction - plastered masonry

Example of a dormer window:

Example of a chimney:

- Clean the substrate and roof underlay membrane
- Apply Primur, align it and press on firmly
- Make a stress-relief loop in the membrane, press down the membrane firmly without tension or wrinkles
- Cut off any excess membrane

***Primur*® roll** P. 109

Alternatively:

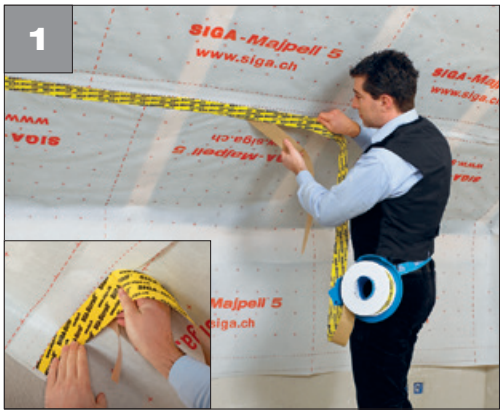
Example of a chimney:

- Bond the membrane with Dockskin and Wigluv 100 or Wigluv 150 to the masonry or plaster

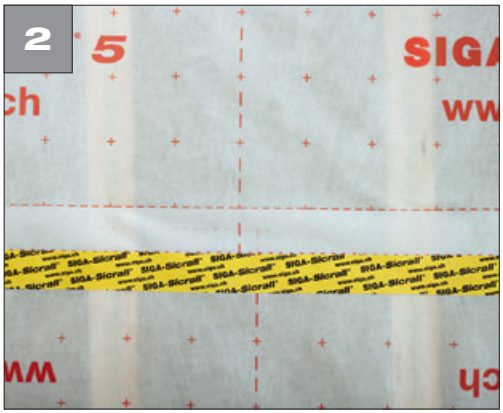
Wigluv® 100 & 150 P. 116

Dockskin® P. 113

Vapour control layer overlaps



- Release the Sicrall backing strip
- Position Sicrall in the centre of the overlap and secure it in place
- Remove backing strip
- Apply Sicrall free of tension and creases and press it down vigorously



How it should look:

- The overlap is sealed with Sicrall 60 and permanently airtight

Butt-joint

- Apply Sicrall along the centre of the joint
- Press it on with a hard rubber roller
- Improves the immediate adhesion

Sicrall® 60 P. 104

Injection hole

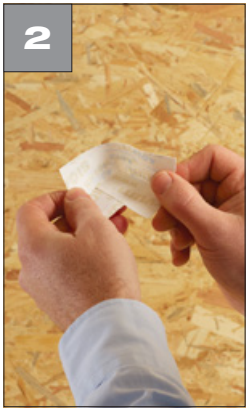
- Pull out Sicrall 170
- Measure to the required length
- Tear over the blade

- Sicrall is easy to tear-off at perforation

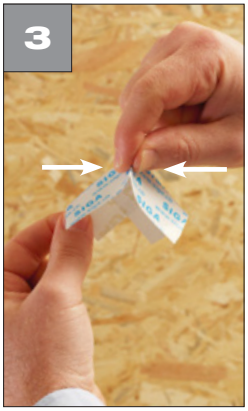
- Press it on with a hard rubber roller
- Improves instant adhesion and is easy to use

Sicrall® 170 P. 105

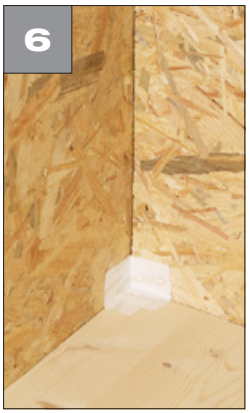
Wall joint timber construction inside corner



- Unfold a short piece of Corvum
- **Make a cut in** centre of side without backing strip
- Fold over at a 90° angle
- Bond together



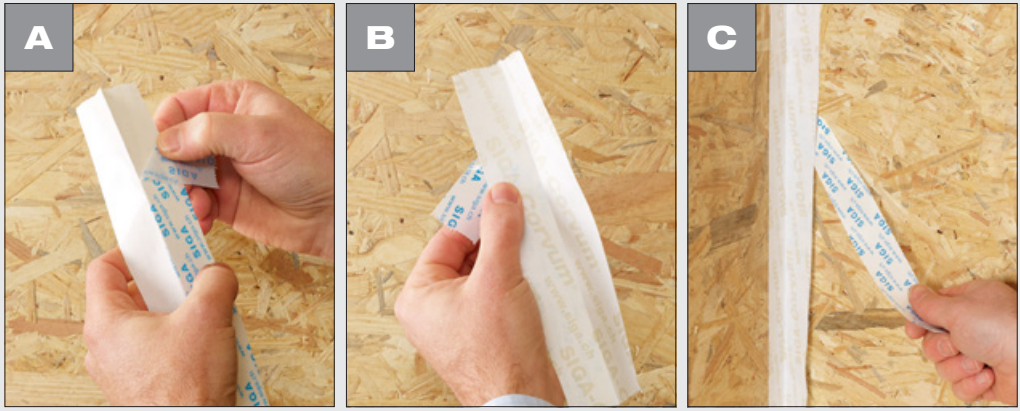
- Prefold to fit tightly into corner
- Fold back backing strip



- Stick down Corvum corner and press on well
- Repeat first in every inside corner

- Then connect the inside corners:
- Position Corvum accurately in corner and bond side without backing strip first, pressing on firmly
- Remove backing strip and press on

Tips and tricks



Using the backing strip for simple and quick application:

- First fold back the front end of the backing strip,
  this way, the backing strip is ready at hand and can be quickly removed later
- Then apply Corvum to fit

Corvum® 30/30 P. 110

Wall joint - timber construction outside corner

- Affix Corvum to wall with folded edge flush against outside edge
- Add about 3 cm at each end and cut off

- Remove backing strip
- Unfold

- Cut into the corner from the inside out, approximately bisecting the angle
- **Start cut just short of corner!**

- Fold around outside corner
- Press on

- Repeat on each side

- Fit a short piece of Corvum into corner
- Remove the backing strip
- Press on
- Repeat on each side

How it should look:

- Outside corner is permanently airtightly sealed with Corvum 30/30

Corvum® 30/30 P. 110

Joining window to timber wall construction

- Cut off a short piece, unfold
- Make a 12 mm cut in the centre of one side

- Fold over at a 90° angle
- Bond together
- Make a corner crease

- Remove backing strip

- Press into inside corner
- Affix 12 mm side of Corvum to window frame
- Repeat in each inside corner

- Then connect the inside corners:
- Affix 12 mm side of Corvum to window frame
- Measure and cut to the correct length

- Remove backing strip
- Unfold
- Press on
- Repeat on each side

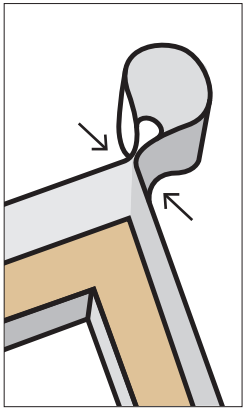
How it should look:

- Recessed window frame airtightly bonded with Corvum 12/48
- Corvum is invisible behind cladding

Corvum® 12/48 P. 111

Joining window to timber wall construction

- Bond to windowsill joint profile **at the bottom**
- Projecting by joint width plus approx. 6 cm on both sides
- Press on firmly

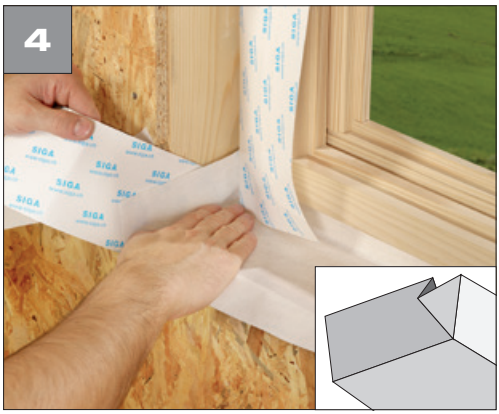


- Bond laterally to the frame
- Press on firmly

Top corners:

- Form a loop: 1.5 x joint width
- Bond or press together firmly
- Repeat on the other side

- Install the window



- Form trough

- Cut into the corners
- Remove backing strip and press on firmly

- Repeat on each side

How it should look:

- Window frame joined airtight to timber wall construction

Fentrim® IS 20 P. 124

Wall: Timber construction
Airtight on the inside

Indoor base joint

- Clean the substrates to be bonded
- **Shake SIGA-Dockskin**
- Apply a covering coat
- Depending on temperature and substrate, wait 5-20 minutes until Dockskin is **transparent** and **sticky**

- Apply Rissan in the middle, align
- Peel off the **slit backing strips** one after another, press down
- Make sure sufficient of the adhesive surface of Rissan is applied to the substrates to be bonded

Dockskin® P. 113

Rissan® 100 & 150 P. 107

Alternatively:

- Affix Fentrim 50/85 with 50 mm side to wood-based panel
- Affix perforated 85 mm side to concrete
- If necessary pre-treat substrate with **SIGA-Dockskin**

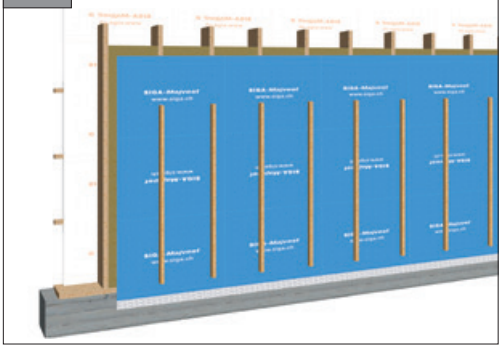
How it should look:

- Timber wall construction bonded to concrete

Fentrim® 20 50/85 P. 120

Mounting the facade membrane

1 **Rear-ventilated facades**



- Majvest is suitable for rear-ventilated facades with closed facade covering

2

- Apply Majvest with the lettering facing you

3

After sealing:

- For final attachment of the membrane mount counter slatting **in structure direction directly on the bearing structure**

***Majvest*®** P. 119

Facade membrane overlap

For closed facades:
- Align Wigluv centrally along the overlap and secure in place
- Apply it without tension and creases and press on **firmly**

For open facades:
- Facade membrane overlap sealed windtight using Wigluv black
- Max. distance of open timber facade ≦ 20 mm

For closed facades:

Wigluv® 60 P. 114

For open facades:

Wigluv® black P. 117

Facade membrane penetration

- Cut off Wigluv 20/40: leave approx. 4 cm on both sides
- Separate the narrow backing strip and affix in the corner
- Separate the wide backing strip and press on firmly
- Cut the corner at 45°

- Fold over
- Press on

- Repeat at each side of the penetration

How it should look:
- Square penetration sealed windtight using Wigluv 20/40.

How it should look:
- Penetration of open facade sealed windtight using Wigluv black

For closed facades:

Wigluv® 20/40 P. 115

For open facades:

Wigluv® black P. 117

Joining window to facade membrane

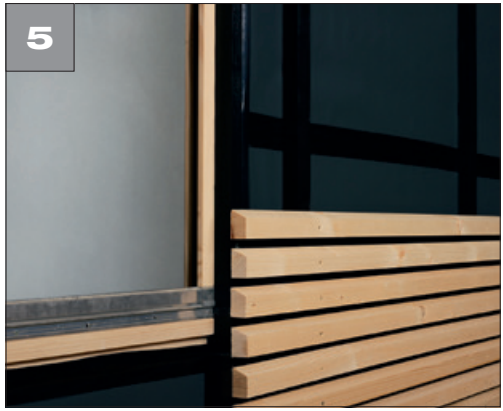
- Pre-fold the corner using Wigluv 20/40
- Affix precisely in the window corner
- Repeat at all corners

Connect corners:

- Align Wigluv 20/40 in the corner
- Remove narrow backing strip
- Affix the narrow side to the window frame and press on

- Remove the wide backing strip
- Affix the wide side to the facade membrane and press on firmly

How it should look:
- Window sealed windtight using Wigluv 20/40



How it should look:
- The window next to a visible facade is sealed windtight with Wigluv black

For closed facades:

Wigluv® 20/40 P. 115

For open facades:

Wigluv® black P. 117

Joining window alternatively to facade membrane

- Bond to windowsill joint profile **at the bottom**
- Projecting by joint width plus approx. 6 cm on both sides
- Press on firmly

- Bond laterally to the frame
- Press on firmly

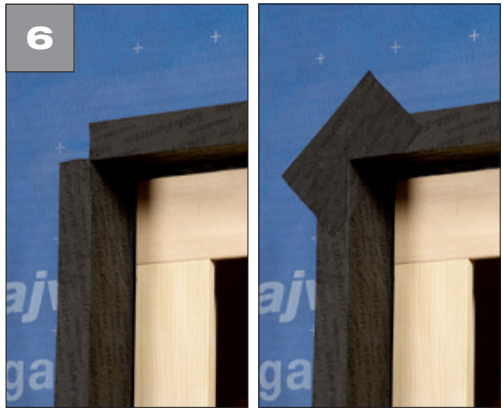
Top corners:

- Form a loop: 1.5 x joint width
- Bond or press together firmly
- Repeat on the other side

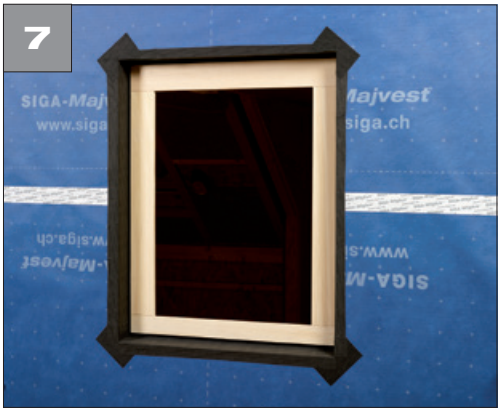
- Install the window
- Suggestion: Mount a wedge for better water discharge.
- Bond bottom edge diagonally
- Form trough

- Cut into the corners
- Bond Fentrim over the complete sill depth

- Bond Fentrim laterally over the complete reveal depth



- Cut into top corners
- Fold over and bond the excess
- Bond top corners diagonally, cut in, fold over and press on firmly



How it should look:

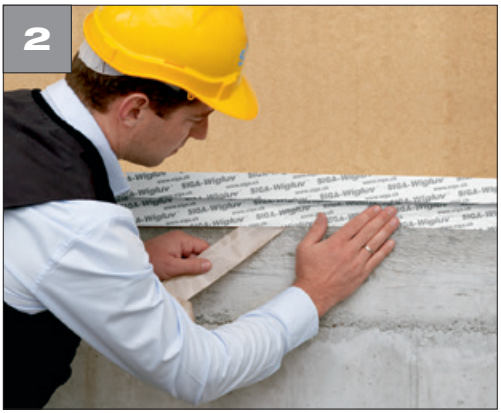
- Window frame joined to facade membrane impermeable to driving rain and windtight

Fentrim® IS 2 P. 125

Wall: Timber construction
Windtight and rainproof on the outside

Outdoor base joint

- Shake **SIGA-Dockskin**
- Apply a covering coat
- Depending on temperature and substrate, wait 5 - 20 minutes until Dockskin is transparent and sticky



- Apply Wigluv in the middle, align
- Peel off backing strips one after the other, press down
- **Note:** make sure to apply sufficient Wigluv on the concrete and woodfibre boards

Dockskin® P. 113

Wigluv® 100 & 150 P. 116

Windtight and rainproof on the outside

Alternatively:

- Apply Primur roll, align and press it down
- Remove backing strip
- Apply facade membrane free of tension and creases and press it down vigorously

Alternatively:

- Affix 50 mm side to facade membrane
- Affix perforated 85 mm side to concrete base
- Apply free of tension and creases and press it down vigorously

***Primur*® roll** P. 109

***Fentrim*® 2 50/85** P. 121

Installation of vapour control layer - on metal substructure

- Use double-sided adhesive Twinet when mounting Majpell on metal substructures
- Saves time

- Unroll Majpell and cut it to size
- Stick it down with the smooth side and the writing facing you
- Overlap the membranes by approx. 10 cm

Installation of vapour control layer - on wooden substructure

- Use double-sided adhesive Twinet when mounting Majpell on wooden substructures
- Avoids leaky stapling points

- Unroll Majpell and cut it to size

- Bond Majpell with the smooth side and the writing facing you
- Overlap the membranes by approx. 10 cm

After sealing:

- Attach battens crosswise or lengthwise along the structure (to bear the weight of the insulation material)
- Mount the interior cladding (protects against mechanical influences and UV)

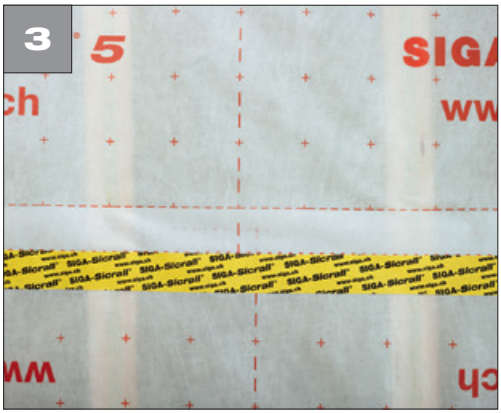
Twinet® P. 103

Majpell® 5 P. 102

Vapour control layer overlaps

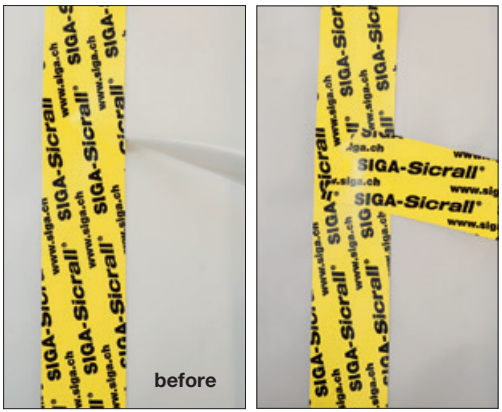
- Release the Sicrall backing strip
- Position Sicrall in the centre of the overlap and secure it in place

- Remove backing strip
- Apply Sicrall free of tension and creases and press it down vigorously



How it should look:

- The overlap is sealed with Sicrall 60 and permanently airtight



Sealing the crease so that it is airtight:

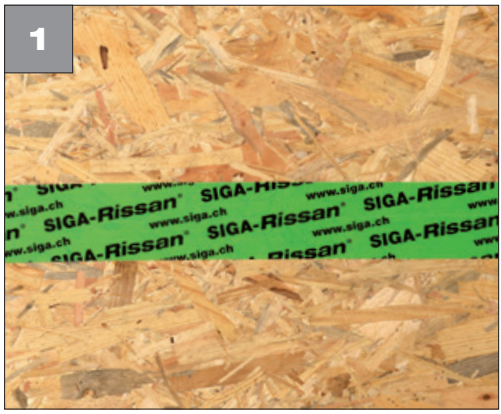
- Seal the crease in a "T" shape away from the overlap using Sicrall

Butt-joint

- Apply Sicrall along the centre of the joint

- Press it on with a hard rubber roller
- Improves the immediate adhesion

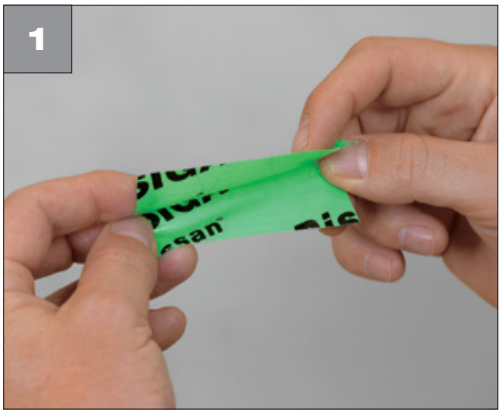
Alternatively:



- Use Rissan 60 to seal OSB joints in case of a rough surface quality

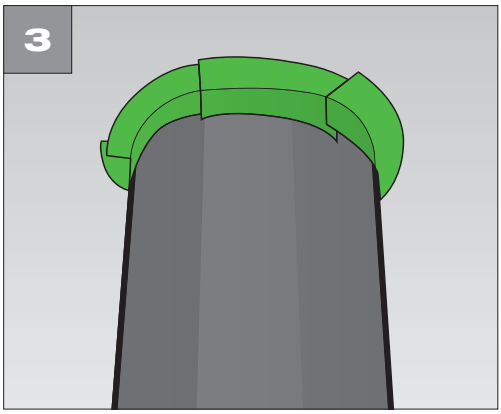
Sicrall® 60 P. 104

Circular penetration



- Crease Rissan lengthwise

- Apply Rissan half to the pipe and half to the the vapour control layer without tension



- Apply Rissan around circular parts in layers

How it should look:

- The circular penetration is airtightly sealed with layers of Rissan 60

Tips and tricks

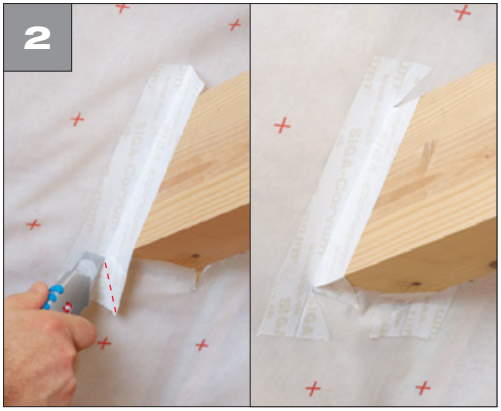
- For short pieces, separate Rissan from its backing strip
- Pull on Rissan and the backing strip simultaneously

- Block Rissan roll with one hand
- Use other hand to tear off Rissan over blade with a quick jerking movement

Rissan® 60 P. 106

Angular penetration

- Cut Corvum to length: add about 3 cm at each end
- Bond tightly into corner for joists (with folded edge against joist)
- Remove the backing strip
- Unfold, press on



- Cut into the excess, bisecting the angle
- **Start cut just short of the corner of the joist!**
- Repeat on each side of the joist

How it should look:

- Joist permanently airtightly sealed with Corvum 30 / 30

Corvum® 30/30 P. 110

Purlin joint

- Bond Corvum accurately to the purlin below the rafters with the pre-folded edge at the top
- Press on firmly

- Successively remove backing strip and bond vapour control layer to smooth inner of Corvum
- Press on firmly

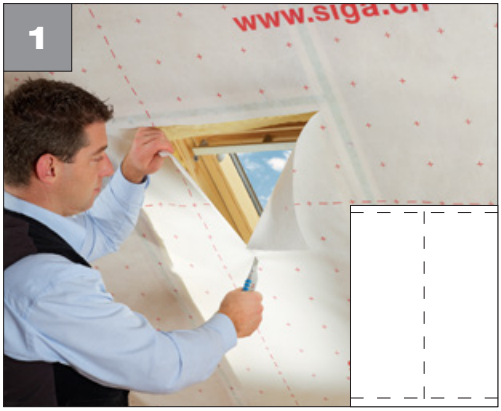
- Unfold Corvum and mount vapour control layer

How it should look:

- The purlins have been airtightly bonded with Corvum 30/30

Corvum® 30/30 P. 110

Skylight joint



- Cut vapour control layer

- Cut vapour control layer to reveal depth

- Affix Corvum to vapour control layer with the folded edge flush with the sheet edge
- Press on

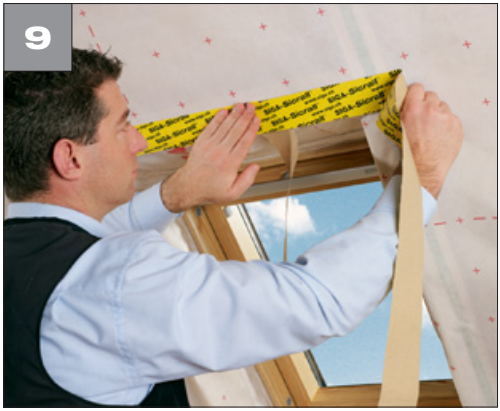
- With the backing strip folded back insert Corvum accurately into the groove, **affix Corvum all the way to the corner**
- Successively remove backing strip
- Press on

- Mount the remaining vapour control layer sheets: Cut sheet to size
- Affix Corvum with the folded edge flush with the sheet edge on three sides

- With the backing strip folded back insert Corvum accurately into the groove
- **Affix Corvum all the way to the corner**
- Successively remove backing strip
- Press on

- Seal the sides

- Cut out 90° angle pieces from 4 short pieces of Corvum
- Seal the corners



- Finally seal the overlaps using Sicrall 60

How it should look:

- Skylight permanently airtightly sealed with Corvum 30/30 and Sicrall 60

Corvum® 30/30 P. 110

Mounting vapour control layer for injection insulation

1

- Prepare rafter bottom side with Twinet to prevent uncontrolled filling of neighbouring field
- **Attention:** Twinet is not designed for permanent carrying of the insulation material weight

2

- Install Majpell 5, **press firmly onto Twinet**
- The smooth side and the lettering facing you
- Overlap the membranes by approx. 10 cm

3 **crosswise to the supporting structure**

or

4 **longitudinally to the supporting structure**

- **Before injecting the insulation material:**
  Install battens (to carry the insulation material weight)

- Make a crosswise cut
- Inject insulation material
- Provide tight joists with an air outlet hole

- Paste over injection hole using Sicrall 170

- Finally install interior cladding (protects against mechanical influences and UV radiation)

- Further information about injection insulation is available at **www.siga.ch** or in our user folder
- Ask your SIGA contact person if you have any technical questions
- Always use the injection insulation material according to the manufacturer's instructions
- Installation of Majpell 5 with stapler: staple distance ≤ 10 - 15 cm
- Majpell 5 has been tested and released for injection insulation by:

isofloc

Tips and tricks

In case of wide rafter fields:

- In case of crosswise installation of Majpell 5 the sealed overlaps can be reinforced by additional pieces of Sicrall crosswise to the overlap.

- We recommend (e.g. for flat roofs, wide joists or extremely high insulation material weight) installation of the membrane in the direction of the rafters, sealing in the rafter area and longitudinal installation of the battens.

Majpell® 5 P. 102

Sicrall® 170 P. 105

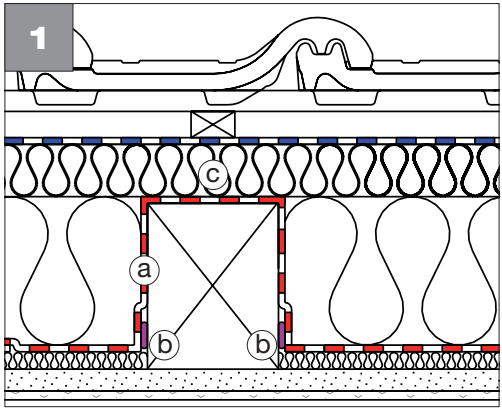
Mounting vapour control layer for roof renovation from the outside

- Fit a sheet of insulating material with a solid structure between the rafters (protects Majpell against sharp, protruding objects)
- Seal Majpell at the lowest part of the rafters using Twinet

- Bond Majpell with the smooth side and the writing facing you
- Overlap membranes by approx. 10 cm, fix in place with Twinet and additionally with a stapler if required

- Seal overlaps and penetrations air-tightly using Wigluv 60
- UV-stable up to 3 months
- Not suitable for makeshift coverage/ construction coverage

- Fill insulation material in compartments in a tight fit



- Seal Majpell (a) airtight at the bottom of the rafters with Twinet (b)
- Thermal insulation layer (c) above the rafters R ≥ 1.1*
- For locations > 800 above sea level plan with a building physicist

* Heat penetration resistance R = d/**λ**
(d = thickness in m/**λ** = heat conductivity in W/mK)
Example 1: woodfibre board **λ** = 0.047 W/mK
d_{min} = R x **λ** = 1.1 m²K/W x 0.047 W/mK = 0.052 m
Example 2: PUR **λ** = 0.03 W/mK
d_{min} = R x **λ** = 1.1 m²K/W x 0.03 W/mK = 0.033 m

Twinet® P. 103

Wigluv® 60 P. 114

Mounting vapour control layer for above-rafter insulation

1

- Bond Majpell with the smooth side and the writing facing you
- Overlap membranes by approx. 10 cm, fix in place with Twinet and additionally with a stapler if required

2

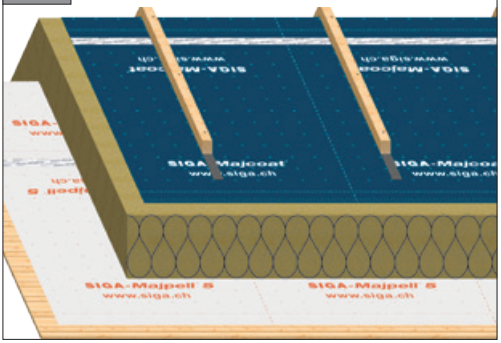
- Seal overlaps and penetrations airtightly using Wigluv 60

3

How it should look:

- Majpell for above-rafter insulation

4 **Schematic diagrams**



Majpell® 5 P. 102

Wigluv® 60 P. 114

Installation of roof underlay membrane - with Majcoat SOB

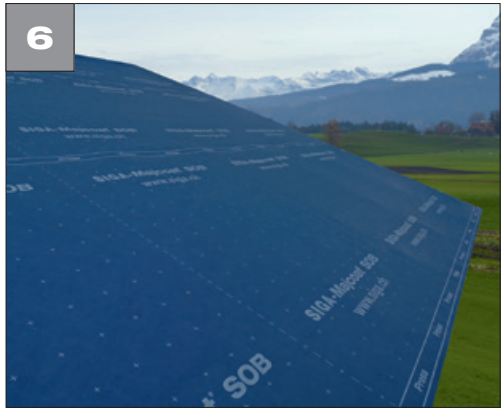
- Apply Majcoat with the lettering facing you
- See “Tips and tricks for installation of Majcoat”, P. 91

- Fix the membrane above the adhesive joint using a stapler

- Lay the second membrane
- Overlap the membranes by approx. 10 cm

- Remove both backing strips

- Press the bond firmly down in the application area



How it should look:

Membranes show different expansion and shrinkage characteristics.
Make a stress-relief loop in the membrane, if:
· the counter battens do not rest on the solid underlay with their complete surface or
· the membrane is laid vertically or fully covers a pressure-resistant heat insulation

Majcoat® SOB P. 118

- **Protruding roll core** (1) protects Majcoat SOB up to the very last metre
- **Cutting aid** (2) **bonding aid** (3) and **twin-adhesive zone with adhesive applied on both sides** (4) save time

Installation of roof underlay membrane - with Majcoat

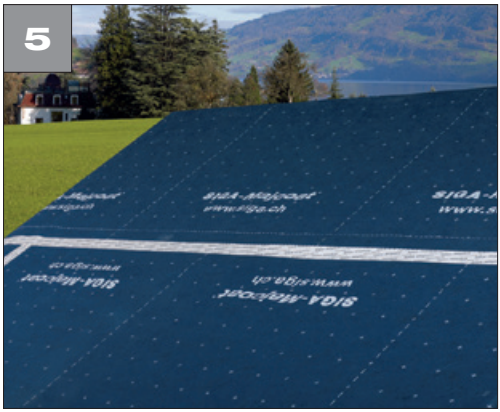
- Apply Majcoat with the writing facing you

- Secure the membrane in the overlap area using a stapler

- Lay the second membrane
- Overlap the membranes by approx. 10 cm and secure them in the bonding area with a stapler

- Seal the roof underlay membrane rainproof and windtight

Windtight and rainproof on the outside

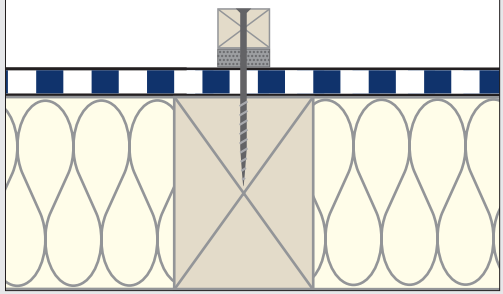


How it should look:

- The overlap is permanently windtightly sealed with Wigluv 60

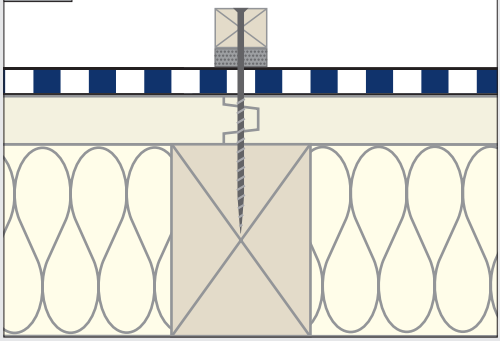
Tips and tricks

A Battens on supporting structure



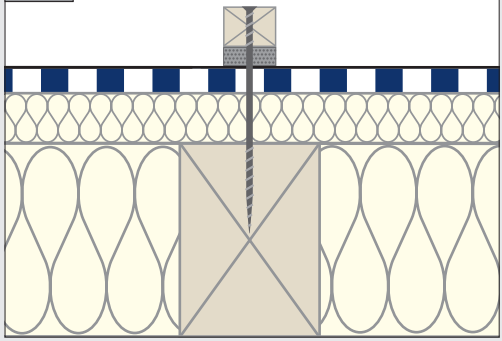
- Mount counter battens in the direction of the supporting structure - directly on the supporting structure, e.g. rafters
- **Important:** counter battens must rest on the underlay with their complete surface

B Battens on boarding/ roof underlay membrane



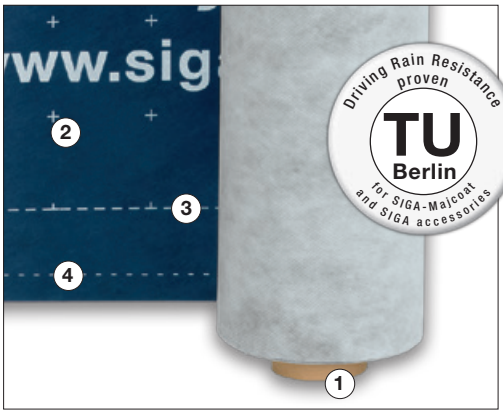
- Mount counter battens directly on boarding or underlays which have been laid flush

C Heat insulating layer between battens and supporting structure



- Mount using suitable screws (e.g. full thread)
- Sufficient pressure resistance of heat insulation
- Wood-based softboards must be declared as under-roof /underlay boards
- Water carrying layer must be the same height at all points

Windtight and rainproof on the outside



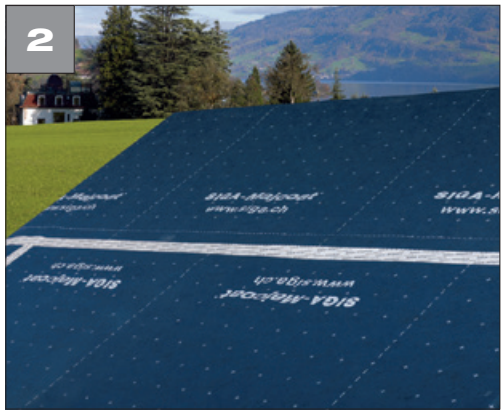
- **Protruding roll core** (1) protects Majcoat up to the very last metre
- **Printed cutting** (2) **laying** (3) and **bonding aid** (4) save time

***Majcoat*®** P. 118

Windtight and rainproof on the outside

Roof underlay membrane overlap

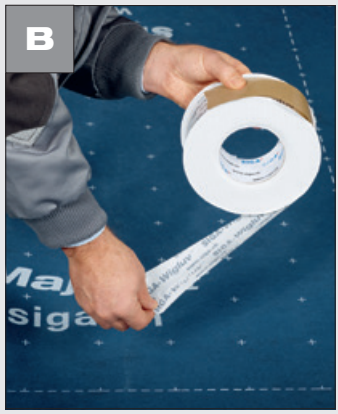
- Align Wigluv centrally along the overlap and secure in place
- Bond without tension and creases and press on firmly
- The printed bonding aid saves time

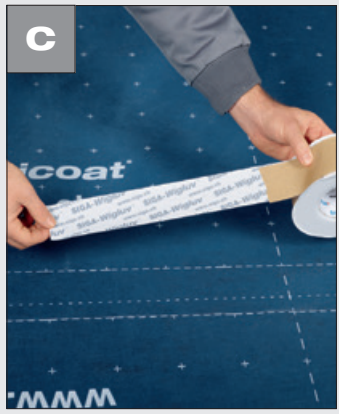


How it should look:

- The overlap is permanently windtightly sealed with Wigluv 60

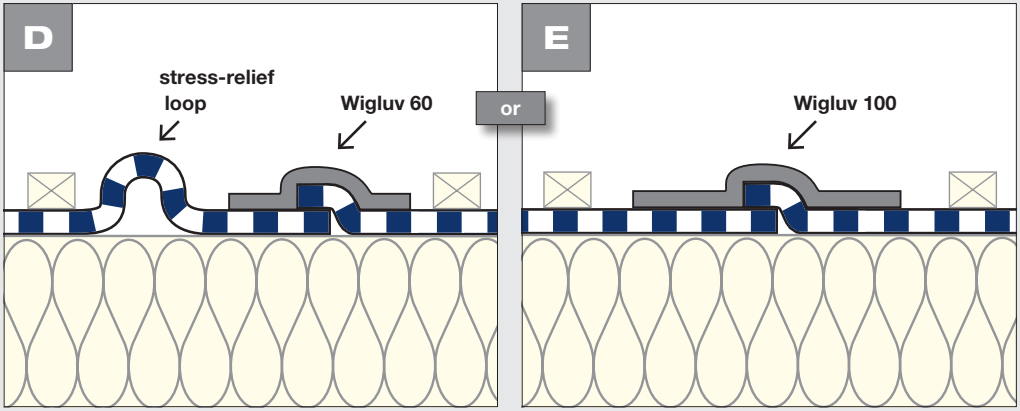
Tips and tricks





- Release Wigluv from its backing paper
- Unroll a turn of Wigluv so that the backing strip is at the top
- **Advantage:** backing strip separates automatically on unrolling

Windtight and rainproof on the outside



- Membranes show different expansion and shrinkage characteristics
- **Make a stress-relief loop in the membrane** or seal overlaps with **Wigluv 100** if:
  · membrane width > 1.5 m or
  · the counter battens do not rest on the solid underlay with their complete surface or
  · the membrane is laid vertically or fully covers a pressure-resistant heat insulation

Wigluv® 60 P. 114

Wigluv® 100 P. 116

Roof underlay membrane penetration

- Guide the membrane precisely around the circular penetration
- **Note: Start sealing at the lowest point!** Provides extra protection against water penetration

- Fix Wigluv half on the circular penetration, then half on the membrane
- Press down firmly
- Apply subsequent pieces in overlapping layers

How it should look:

- Circular penetration sealed windtightly in layers with Wigluv 60
- Water will reliably run off

Wigluv® 60 P. 114

Mounting of nail sealing tape

- Stick the nail sealing tape to the counter batten

- Use backing strip for simple and quick application:
- Fold back the starting part of the backing strip
- Backing strip is handy and can be removed quickly later

- Align the counter batten with the backing strip folded back on the roof underlay membrane

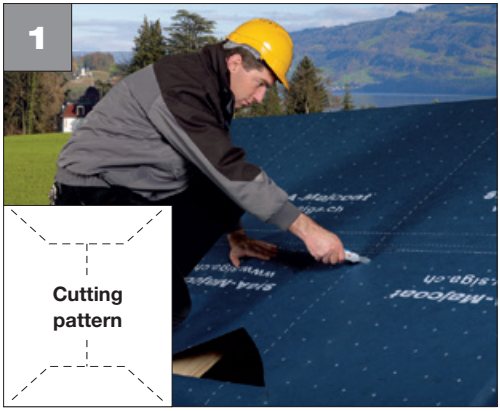
- Separate the backing strip and press the counter batten down

Windtight and rainproof on the outside

- Finally mount the roof underlay membrane by screwing or nailing the counter battens to a solid support

Nail sealing tape II® P. 112

Skylight joint



- Make a Y-cut in the roof underlay membrane to the size of the installation frame (see cutting pattern)
- Fold back the sides

- Fit the skylight into the mounting frame
- Screw it on
- **Read and observe the instruction manual supplied by the skylight manufacturer!**

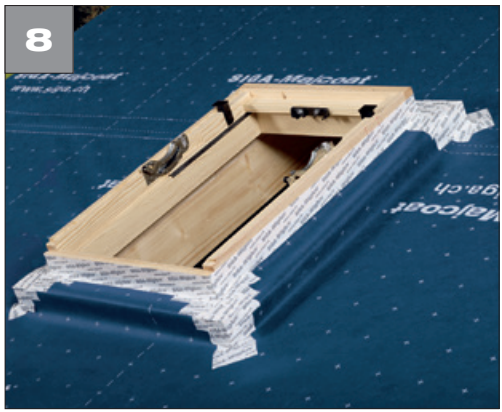
- Secure the roof underlay membrane to installation and skylight frame on all sides

- Cut off approx. 3 cm below the top of the skylight frame

Windtight and rainproof on the outside

- Seal the corners windtight with short pieces
- **Note: Start sealing from the lowest point!**
  Provides extra protection against water penetration

- Seal the roof underlay membrane all round the skylight frame so that it is windtight



How it should look:

- Skylight sealed windtightly with Wigluv 60
- Provide the penetration with extra protection with a deflection plate

Wigluv® 60 P. 114

Bonding woodfibre boards

Requirements for secure bonding:

- The substrate must be sustainable, swept clean and free of ice. It must not be adhesive-repellent

To create extreme adhesion:

- Shake high-performance primer Dockskin
- Apply a covering coat (a)
- Depending on the temperature and substrate wait 5 - 20 minutes until Dockskin is **transparent** and **sticky** (b)

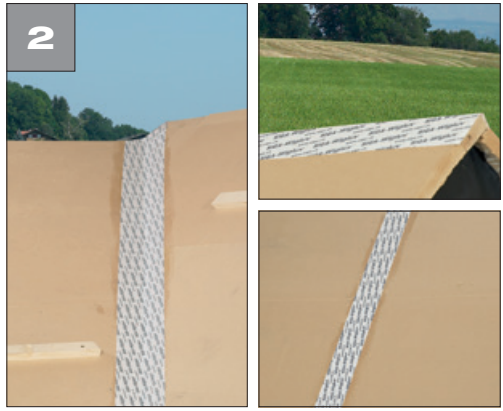
Quick and reliable

- Before applying, fold back both backing strips

Windtight and rainproof on the outside

Joint, valley, roof ridge

- Prime with Dockskin
- Apply Wigluv in the middle, align

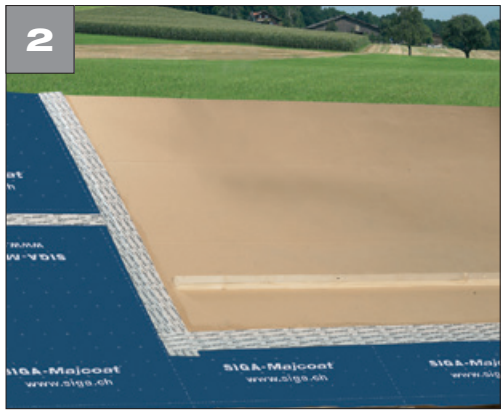


How it should look:

- Valley, ridge and joint are sealed windtightly with Dockskin and Wigluv 100 or 150

Covering membrane

- Prime woodfibre board with Dockskin
- Apply Wigluv in the middle, align
- Remove both backing strips simultaneously, press on



How it should look:

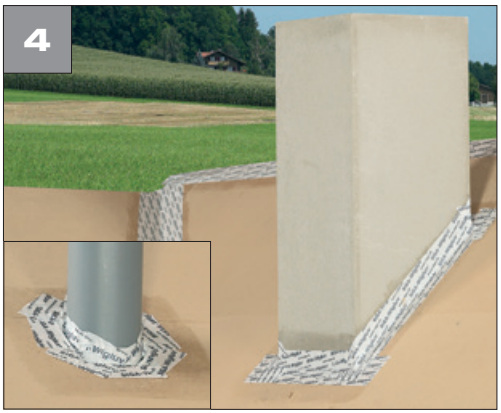
- The transfer area between the covering membrane and the woodfibre board is sealed windtightly with Dockskin and Wigluv 100

Penetration

- Prime with Dockskin
- Starting at the bottom and working upwards, cut Wigluv at both ends with approx. 5 cm excess
- Bond half of Wigluv onto the penetration and then half onto the woodfibre board

- Cut into the excess bisecting the angle and fold over
- **Do not apply the knife right in the corner!**

- **Starting at the bottom and working upwards:** repeat on each side



How it should look:

- The penetration is sealed windtightly with Dockskin and Wigluv 100

Skylight

- Prime with Dockskin
- **Starting at the bottom and working upwards:** cut Wigluv to length with approx. 5 cm excess at both ends
- Bond half of Wigluv onto the frame and then half onto the woodfibre board

- Cut into the excess bisecting the angle and fold over
- **Cut just short of the corner!**

- **Starting at the bottom and working upwards:**
  Repeat on each side

How it should look:

- The skylight is sealed windtightly with Dockskin and Wigluv 150

- ✓ **for between-rafter and above-rafter insulation, roof renovation from outside**
  just 1 vapour control layer for all common constructions
- ✓ **sturdy, flexible and dimensionally stable**
  can be laid quickly, easily and without wrinkles
- ✓ **diffusible, fixed s_d value 5 m**
  intelligent moisture management

Product specifications

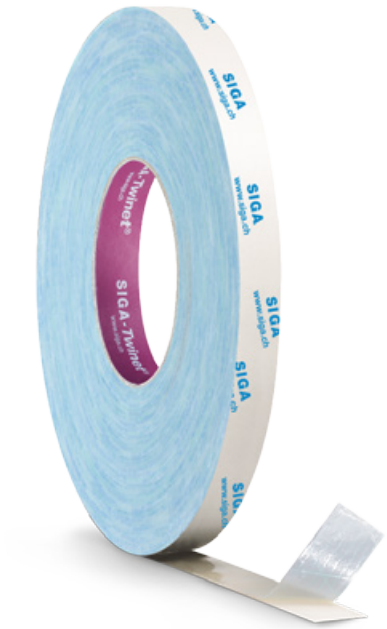
Product	Article no.	Width	Length	m²	Weight	Pallet
Majpell© 5 3 m	8510-300050	3 m	50 m	150 m²	22 kg	20 rolls
Majpell© 5 1.5 m	8510-150050	1.5 m	50 m	75 m²	11 kg	30 rolls

PO layer, reinforced with PP fibres, thickness: 0.4 mm / weight per unit area: 126 g/m²
CE, EN 13984, type A / UV-stable up to 3 months
Fire behaviour: class E (according to EN 13501-1)/ fire index number: 5.2 (acc. to VKF) / (s_d value: 5 m) /
Vapour resistance: 1 MNs/g
Not suitable for makeshift coverage/construction coverage

Twinet®

Double-sided tape for the pre-installation of vapour control layers on hard substrates

- ✓ **extremely adhesive on both sides**
  quick, safe installation without stapler
- ✓ **protective coating prevents soiling**
  simple to apply up to the end
- ✓ **tearproof backing strip**
  saves time



Product specifications

Article no.	Box	Pallet	Width	Length	Non-woven carrier thickness
6610-2050	10 rolls	75 boxes	20 mm	50 m	0.35 mm

Twinet is not suitable for permanent load-bearing applications. After installation, the vapour control layer must be additionally fastened, e.g. using jack rafters, counter battens, facing.

Sicrall® 60 Single-sided high-performance tape for overlaps

✓ **extremely strong adhesion**
reliable, long-term
building value

✓ **sturdy carrier material**
saves time in case
of long overlaps

✓ **hand-tearable**
saves time

Product specifications

Article no.	Box	Pallet	Width	Length
4510-6040	10 rolls	48 boxes	60 mm	40 m

Special reinforced paper: splash-water resistant, hand-tearable / For above-rafter insulation and renovation from the outside, we recommend Wigluv 60 for the permanent airtight sealing of vapour control layers at overlaps.

Suitable for airtight bonding acc. to:
CH: SIA 180: D: EnEV, DIN 4108-7 AT: ÖNORM B 8110-2: UK: BS 5250

Sicrall® 170 Single-sided high-performance tape for injection holes

- **17 cm wide**
  airtight pasting-over of injection holes
- **box with cutting gauge and built-in blade**
  quick and accurate cutting
- **in dispenser box**
  roll is protected against dirt at all times

Product specifications

Article no.	Box	Pallet	Width	Length
4510-17040	1 roll	144 boxes	170 mm	40 m

Special reinforced paper: splash-water resistant, hand-tearable / For permanently windtight sealing of injection holes and leaks in the exterior area, we recommend you use Wigluv 150.

Suitable for airtight bonding acc. to:

CH: SIA 180: D: EnEV, DIN 4108-7 AT: ÖNORM B 8110-2: UK: BS 5250

Rissan® 60 Single-sided high-performance tape for circular penetrations

- ✓ **extremely strong adhesion**
  reliable, long-term building value
- ✓ **smooth carrier material**
  clings tightly around pipes and cables
- ✓ **elastic**
  keeps joints sealed despite structural movements

Product specifications

Article no.	Box	Pallet	Width	Length
2510-6025	10 rolls	42 boxes	60 mm	25 m

Special, reinforced PE film, elastic / For above-rafter insulation and renovation from the outside, we recommend Wigluv 60 for the permanent airtight sealing of vapour control layers with circular penetrations.

Suitable for airtight bonding acc. to:

CH: SIA 180 D: EnEV, DIN 4108-7 AT: ÖNORM B 8110-2: UK: BS 5250

Rissan® 100 & 150

High-performance tape for bonding wall elements to the floor and ceiling

- ✓ **extremely strong adhesion**
  reliable, long-term building value
- ✓ **elastic**
  keeps joints sealed despite structural movements
- ✓ **slit backing strip**
  simple and quick to apply

Product specifications

Product	Article no.	Box	Pallet	Width	Length
Rissan 100	2510-10025	6 rolls	42 boxes	100 mm	25 m
Rissan 150	2510-15025	4 rolls	42 boxes	150 mm	25 m

Special, reinforced PE film, elastic / The bond must not be under standing water.

Suitable for airtight bonding acc. to:

CH: SIA 180 D: EnEV, DIN 4108-7 AT: ÖNORM B 8110-2 UK: BS 5250

Primur® tubular bag / cartridge

High-performance adhesive for plastered masonry

✓ **durably elastic**
reliably absorbs structural movements

✓ **durably self-adhesive**
no supporting lath required

✓ **solvent-free**
unlimited durability, resistant to ageing

Product specifications

Product	Article no.	Pallet	Box	Contents	Coverage:
Tubular bag	3520	60 boxes	12 tubular bags + 5 nozzles	600 ml	12 - 16 m
Cartridge	3510	96 boxes	12 cartridges	310 ml	6 - 8 m

Container made of PP, no aluminium / 100 % recyclable
Primur can be painted over / Keep out of reach of children!

Suitable for airtight bonding acc. to:

CH: SIA 180: D: EnEV, DIN 4108-7 AT: ÖNORM B 8110-2 UK: BS 5250

- ✓ **extremely high adhesive strength without drying time**
  indoor and outdoor joints can be subjected to loads immediately
- ✓ **apply Primur roll before mounting the vapour control layer**
  clean and 50% less working time
- ✓ **constantly 4 mm thick and elastic**
  reliably absorbs structural movements

Product specifications

Article no.	Box	Pallet	Width	Thickness	Length
3540-1208	10 rolls	40 boxes	12 mm	4 mm	8 m

The bond must not be under standing water.
Primur can be painted over.

Suitable for airtight bonding acc. to:

CH: SIA 180: D: EnEV, DIN 4108-7 AT: ÖNORM B 8110-2 UK: BS 5250

Corvum® 30/30

High-performance tape for angular penetrations, purlins, inside and outside corners and skylights

- ✓ **pre-folded 30/30 mm**
  precise and secure in corners
- ✓ **1 backing strip already removed**
  simple and quick bonding
- ✓ **1 backing strip protruding**
  easy to remove

Product specifications

Article no.	Box	Pallet	Width	Length
5200-303025	10 rolls	40 boxes	30/30 mm	25 m

Special reinforced paper: splash-water resistant

Suitable for airtight bonding acc. to:

CH: SIA 180: D: EnEV, DIN 4108-7 AT: ÖNORM B 8110-2 UK: BS 5250

Europ. Patent: 1508436 + 1508648 / US Patent No. 7.445.828 B2

- ✓ **pre-folded 12/48 mm**
  invisible behind cladding
- ✓ **1 backing strip already removed**
  simple and quick bonding
- ✓ **1 backing strip protruding**
  easy to remove

Product specifications

Article no.	Box	Pallet	Width	Length
5200-124825	10 rolls	40 boxes	12/48 mm	25 m

Special reinforced paper: splash-water resistant

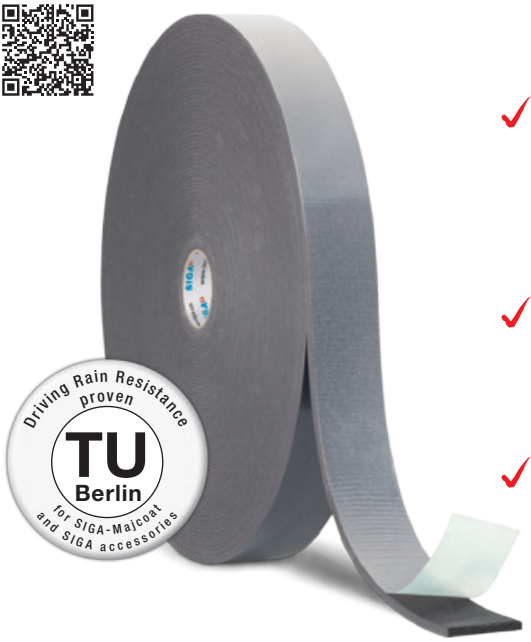
Suitable for airtight bonding acc. to:

CH: SIA 180: D: EnEV, DIN 4108-7 AT: ÖNORM B 8110-2 UK: BS 5250

Europ. Patent: 1508436 + 1508648 / US Patent No. 7.445.828 B2

Nail sealing tape II

For permanently rainproof sealing when installing battens



- ✓ **extremely adhesive on both sides**
  resistant to driving rain, suitable for makeshift coverage
- ✓ **pre-assembly on counter batten**
  simple and quick application
- ✓ **4 mm thick special foam**
  reliable, long-term building value

Product specifications

Article no.	Box	Pallet	Width	Thickness	Length
2005-50430	10 rolls	18 boxes	50 mm	4 mm	30 m

For roof gradients > 10° / Not recommended for PVC membranes

✓ **quick drying**
short waiting time in combination with **SIGA**-Wigluv®

✓ **strong penetration**
extremely good adhesion on soft fibre boards, masonry and concrete

✓ **usable on cold substrates from -10° C**
solvent-free

Product specifications

Product	Article no.	Coverage with Rissan 100	Coverage with Rissan 150	Box	Pallet
Dockskin 4 kg	5920	~175 m	~125 m	-	96 containers
Dockskin 1 kg	5910	~35 m	~25 m	6 cans	50 boxes

Water-based, solvent-free acrylate-copolymer dispersion / Shelf life: 18 months from the date of sale if unopened / Clean the brush immediately with water / Keep out of reach of children!

Wigluv® 60

Single-sided high-performance tape for overlaps, penetrations and windows

- ✓ **high adhesive strength at high and low temperatures** reliable, long-term building value
- ✓ **diffusible s_d < 2 m** prevents condensation build-up
- ✓ **resistant to driving rain, impermeable to water** permanent protection for roof and facade

Product specifications

Article no.	Box	Pallet	Width	Length
7510-6040	10 rolls	48 boxes	60 mm	40 m

Diffusible, special PO film, (s_d-value< 2 m) / Vapour resistance: <0.4 MNs/g / hand-tearable, elastic, impermeable to water / UV-stable (atmospheric exposure of 12 months) / Suitable for makeshift coverage/construction cover / The bond must not be under standing water.

Europ. Patent: 1847577

Wigluv® 20/40

Single-sided high-performance adhesive tape for window and door frames as well as square penetrations

- ✓ **slit and tearproof backing strips 20/40**
  precise and quick in corners
- ✓ **diffusible s_d < 2 m**
  prevents condensation build-up
- ✓ **high adhesive strength at high and low temperatures**
  reliable, long-term building value

Product specifications

Article no.	Box	Pallet	Width	Length
7510-6025	10 rolls	42 boxes	20/40 mm	25 m

Diffusible, special PO film, (s_d-value < 2 m) / Vapour resistance: <0.4 MNs/g / elastic, impermeable to water / UV-stable (atmospheric exposure of 12 months) / The bond must not be under standing water.

Europ. Patent: 1847577

Wigluv®100 & 150

High-performance tape for bonds, transfers and penetrations

- ✓ **high adhesive strength at high and low temperatures**
  reliable, long-term building value
- ✓ **diffusible s_d < 2 m**
  prevents condensation build-up
- ✓ **slit backing strip**
  simple and quick to apply

Product specifications

Product	Article no.	Box	Pallet	Width	Length
Wigluv 100	7510-10025	6 rolls	42 boxes	100 mm	25 m
Wigluv 150	7510-15025	4 rolls	42 boxes	150 mm	25 m

Diffusible, special PO film, (s_d-value < 2 m) / Vapour resistance: <0.4 MNs/g / elastic, impermeable to water / UV-stable (atmospheric exposure of 12 months) / The bond must not be under standing water.

Europ. Patent: 1847577

- ✓ **extremely UV-stable**
  highly resistant to ageing on black facade membranes
- ✓ **high adhesive strength at high and low temperatures**
  reliable, long-term building value
- ✓ **diffusible s_d < 2 m**
  prevents condensation build-up

Product specifications

Article no.	Box	Pallet	Width	Length
7509-6040	10 rolls	48 boxes	60 mm	40 m

Diffusible, special PO film, hand-tearable, (s_d-value < 2 m) / Vapour resistance: <0.4 MNs/g / elastic, impermeable to water / UV-stable (atmospheric exposure of 12 months) / The bond must not be under standing water.

Europ. Patent: 1847577

✓ **SIGA adhesive strength «on board»**
sticks permanently and extremely well at high and low temperatures

✓ **3 layers, functional layer protected by 2 fleeces**
resistant to driving rain and durably moisture-diffusing

✓ **sturdy and tear-proof**
no damage in construction phase

Product specifications

Majcoat

Article no.	Width	Length	m^2	Weight	Pallet
8710-150050	1.5 m	50 m	75 m^2	16 kg	30 rolls

Majcoat SOB

Article no.	Width	Length	m^2	Weight	Pallet
8720-150050	1.5 m	50 m	75 m^2	17 kg	30 rolls

3 layers, functional layer reinforced on both sides with PP non-woven, thickness: 0.6mm / weight per unit area: 190g/m^2 CE, EN 13859-1/EN 13859-2 / s_d value: 0.1 m / vapour resistance: <0.02 MNs/g / atmospheric exposure up to 4 months / resistant to driving rain, waterproof: far above W1 according to EN 1928 / fire behaviour: class E according to EN 13501-1 / fire index number 4.2 according to VKF:
The roof pitch must be at least 10°.

Suitable as roof underlay for normal and increased requirements according to SIA 232
Complies with the ZVDH product data sheet Breathing membranes class UDB-A according to table 1
Suitable as roof membrane class USB-A
Suitable for makeshift coverage/construction cover
Suitable SIGA accessories: Wigluv, Primur roll, SIGA nail sealing tape II
Majcoat SOB: Suitable as rainproof roof underlay according to ÖNORM B 4119

- ✓ **3-layer, tear-proof and flexible**
  can be laid easily, quickly and securely
- ✓ **ideal for roof and facade**
  for all-purpose application
- ✓ **cutting and bonding aid**
  saves time

Product specifications

Product	Article no.	Width	Length	m²	Weight	Pallet
3 m	8910-300050	3 m	50 m	150 m²	22 kg	20 rolls
1.50 m	8910-150050	1.50 m	50 m	75 m²	11 kg	20 rolls

3-layered; microporous functional layer, reinforced on both sides with PP fibre-fleece / thickness: 0.5 mm / weight per unit area: 135 g/m²; CE, EN 13859-1 / EN 13859-2 / s_d value: 0.05 m / vapour resistance: <0.01 MNs/g / atmospheric exposure up to 3 months / waterproof: W1 according to EN 1928 / fire behaviour: Class E according to EN 13501-1/ fire index number 4.2 according to VKF
The roof pitch must be at least 10°.

Suitable as breathable membranes for normal and increased requirements according to SIA 232
Complies with the ZVDH product data sheet “Breathing membranes class UDB-A” according to table 1
Note: Processing in roof same as SIGA-Majcoat
Suitable for makeshift coverage for up to 4 weeks
Suitable SIGA accessories: Wigluv, Primur roll, SIGA-Fitting nail sealing tape II
Suitable as roof membrane class USB-A

Fentrim® 20 50/85

Airtight high-performance tape with perforated plastering zone for plastered joints, for indoor application

- ✓ **extremely high adhesive strength on entire surface**
  easy to apply,
  immediately 100 % tight
- ✓ **pre-folded, without backing strip**
  fastest bonding to building components
- ✓ **non-woven with perforated zone suited for plastering-over**
  strong plaster adhesion on masonry

Product specifications

Article no.	Box	Pallet	Width	Length
9511-508525	6 rolls	30 boxes	50/85 mm	25 m

Fire behaviour: Class E (according to EN 13501-1)

Suitable for airtight bonding acc. to:

CH: SIA 180: D: EnEV, DIN 4108-7 AT: ÖNORM B 8110: UK: BS 5250

Europ. Patent: 1339924 / US Patent No. 7.445.828 B2

Fentrim® 2 50/85

Driving rain resistant high-performance tape with perforated plastering zone for plastered joints, for outdoor application

✓ **extremely high adhesive strength on entire surface**
easy to apply,
immediately 100 % tight

✓ **pre-folded, without backing strip**
fastest bonding to building components

✓ **non-woven with perforated zone suited for plastering-over**
strong plaster adhesion on masonry

Product specifications

Article no.	Box	Pallet	Width	Length
9512-508525	6 rolls	30 boxes	50/85 mm	25 m

Fire behaviour: Class E (according to EN 13501-1)
The bond must not be under standing water.

Suitable for airtight bonding acc. to:

CH: SIA 180: D: EnEV, DIN 4108-7 AT: ÖNORM B 8110-2 UK: BS 5250

Europ. Patent: 1339924 / US Patent No. 7.445.828 B2

Fentrim® 20

Airtight high-performance tape with perforated plastering zone for window and door frames, for indoor application

- ✓ **extremely high adhesive strength on entire surface**
  easy to apply, immediately 100 % tight
- ✓ **15 mm pre-folded, without backing strip**
  fastest bonding to window frames
- ✓ **non-woven with perforated zone suited for plastering-over**
  strong plaster adhesion on masonry

Product specifications

Product	Article no.	Box	Pallet	Width	Length
100 mm	9511-158525	6 rolls	35 boxes	15/85 mm	25 m
150 mm	9511-1513525	4 rolls	35 boxes	15/135 mm	25 m
200 mm	9511-1518525	2 rolls	49 boxes	15/185 mm	25 m

Fire behaviour: Class E (according to EN 13501-1)
Suitable for installation as per RAL guidelines

Suitable for airtight bonding acc. to:
CH: SIA 331/343/274 D: EnEV AT: ÖNORM B 5320 UK: BS 5250

Europ. Patent: 1339924 / US Patent No. 7.445.828 B2

Fentrim® 2

High-performance tape resistant to driving rain with perforated plastering zone for window and door frames, for outdoor application

- ✓ **extremely high adhesive strength on entire surface** easy to apply, immediately 100 % tight
- ✓ **15 mm pre-folded, without backing strip** fastest bonding to window frames
- ✓ **non-woven with perforated zone suited for plastering-over** strong plaster adhesion on masonry

Product specifications

Product	Article no.	Box	Pallet	Width	Length
100 mm	9512-158525	6 rolls	35 boxes	15/85 mm	25 m
150 mm	9512-1513525	4 rolls	35 boxes	15/135 mm	25 m
200 mm	9512-1518525	2 rolls	49 boxes	15/185 mm	25 m

UV resistance / atmospheric exposure: Up to 3 months; **Fire classification:** Class E (according to EN 13501-1)
Suitable for installation as per RAL guidelines
The bond must not be under standing water.

Suitable for airtight bonding acc. to:
CH: SIA 331/343/274 D: EnEV AT: ÖNORM B 5320 UK: BS 5250

Europ. Patent: 1339924 / US Patent No. 7.445.828 B2

Fentrim® IS 20

Airtight high-performance tape without perforated plastering zone for window and door frames, for indoor application

✓ **extremely high adhesive strength on entire surface**
easy to apply,
immediately 100 % tight

✓ **15 mm pre-folded, without backing strip**
fastest bonding to window frames

✓ **bonding from -10° C**
fast and tight window installation all year-round

Product specifications

Product	Article no.	Box	Pallet	Width	Length
75 mm	9611-156025	8 rolls	35 boxes	15/60 mm	25 m
100 mm	9611-158525	6 rolls	35 boxes	15/85 mm	25 m
150 mm	9611-1513525	4 rolls	35 boxes	15/135 mm	25 m
200 mm	9611-1518525	2 rolls	49 boxes	15/185 mm	25 m
250 mm	9611-1523525	2 rolls	35 boxes	15/235 mm	25 m
300 mm	9611-1528525	2 rolls	35 boxes	15/285 mm	25 m

Fire behaviour: Class E (according to EN 13501-1)
Suitable for installation as per RAL guidelines

Suitable for airtight bonding acc. to:
CH: SIA 331/343/274 D: EnEV AT: ÖNORM B 5320 UK: BS 5250

Europ. Patent: 1339924 / US Patent No. 7.445.828 B2

Fentrim® IS 2

High-performance tape resistant to driving rain without perforated plastering zone for window and door frames, for outdoor application

✓ **extremely high adhesive strength on entire surface**
easy to apply, immediately 100 % tight

✓ **15 mm pre-folded, without backing strip**
fastest bonding to window frames

✓ **bonding from -10° C**
fast and tight window installation all year-round

Product specifications

Product	Article no.	Box	Pallet	Width	Length
75 mm	9612-156025	8 rolls	35 boxes	15/60 mm	25 m
100 mm	9612-158525	6 rolls	35 boxes	15/85 mm	25 m
150 mm	9612-1513525	4 rolls	35 boxes	15/135 mm	25 m
200 mm	9612-1518525	2 rolls	49 boxes	15/185 mm	25 m
250 mm	9612-1523525	2 rolls	35 boxes	15/235 mm	25 m
300 mm	9612-1528525	2 rolls	35 boxes	15/285 mm	25 m

UV resistance / atmospheric exposure: Up to 3 months; **Fire classification:** Class E (according to EN 13501-1)
Suitable for installation as per RAL guidelines
The bond must not be under standing water.

Suitable for airtight bonding acc. to:
CH: SIA 331/343/274 D: EnEV AT: ÖNORM B 5320 UK: BS 5250

Europ. Patent: 1339924 / US Patent No. 7.445.828 B2

SIGA safety

Warranty

SIGA gives a warranty in accordance with national laws on all properties guaranteed in the instruction manual. However, SIGA excludes any liability for processing or use that does not comply with the instructions, or:

- in case of unusual influences on the product, in particular of chemical or mechanical nature
- if permanent mechanical strain (e.g. due to tensile forces resulting from insulation material weight) has an impact on the seal
- in case of multi-layered membranes or panelling materials without sufficient cohesive strength
- in case of weather resistive adhesion at roof pitches of < 10°
- in case of open facade cladding with Majcoat / Majvest
- in case of roof renovations, if one or more of the three requirements set out in point 01, page 83 are not fulfilled
- for Dockskin, if the adhesion is not executed with Wigluv, Rissan, Sicrall, Corvum, Primur, Twinet, or Fentrim
- if SIGA Fentrim IS is plastered over directly
- in case of airtight sealing in sauna and swimming pool applications
- if SIGA Fentrim / Fentrim 50/85 are applied directly on to a wood-based softboard
- in case of bonds against standing, non-pressing water according to DIN 18195/SIA 271
- if the requirements for a safe installation of the membranes are not fulfilled: The substrate must be free from any protruding, harmful objects such as screws etc.
- if the requirements for reliable bonding are not fulfilled: The substrate must be dry, uninterrupted, even, capable to bear loads, free of dust and grease and must not repel adhesives. Clean substrate before bonding and perform adhesion test on site. If necessary, strengthen with high-performance primer SIGA-Dockskin. Caution! The bonds must not be under standing water. Creases or tensions in the membranes/ tape must be relieved by cutting and resealed.

Prerequisite for safe plastering over SIGA Fentrim:

- Before starting the plastering work make a plastering test on site
- Follow the recommendations of the plaster manufacturer
- Observe the guidelines in the technical data sheet >>Plastering window joint linings<< (publisher: National Association of the Plastering Industry)

SIGA early warning system:
Thanks to the unique SIGA early warning system, any modifications and new developments in the field of standard substrates, boards or membranes, are systematically recorded and taken into account in the further development of SIGA products. Therefore, you should arrange for a regular inventory turnover to ensure that you always have SIGA products that are state-of-the-art in terms of technology and ecology.

Manual:
This manual can become invalid if new knowledge is acquired or new developments are made. The currently valid manual is available at www.siga.ch

Material guarantee lodgement:
All SIGA membranes and all SIGA adhesive products for airtight or windtight bonding (with the exception of Fentrim) have a material guarantee lodged at the ZVDH e.V. (German Roofing Trade Association)

Technical details

Adhesive: SIGA high-perfomance adhesives are free of solvents, VOC, high boilers, plasticizers, chlorine and formaldehyde. They cannot be removed after application.

Working temperature: From -10 °C; Primur cartridge and tubular bag: from +5 °C

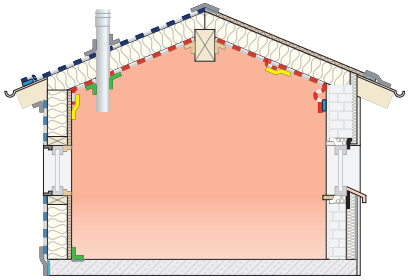
Temperature resistance: -40 °C to +100 °C

Ageing resistance: Durable adhesive power;
made without rubber, resins or solvents to prevent embrittlement.

Storage: Store cool **and dry** in original box. Store Primur cartridge, Primur tubular bag, and Dockskin in a **cool, dry and frost-protected** place in their original boxes. Store Majpell, Majcoat, and Majvest in a cool, dry and **UV-protected** place.

Developed and produced by: © SIGA

SIGA substrate matrix



Suitable substrates	Twinet®	Rissan® 60	Rissan® 100 & 150	Sicrall® 60 & 170	Corvum® 30/30 & 12/48	Primur® cartridge/tubular bag	Primur® roll	Wigluv® black	Wigluv® 60 & 20/40	Wigluv® 100 & 150	Fentrim® 20 & Fentrim® IS20	Fentrim® 2 & Fentrim® IS2	Fentrim® 20 50/85	Fentrim® 2 50/85
Wood	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔
Hard wood-based panels	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔
Softboards										✔*		✔*		✔*
Gypsum plaster boards / gypsum fibre boards		✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔	✔
Cement fibre boards							✔	✔	✔	✔		✔		✔
Concrete, masonry, plaster			✔*			✔	✔	✔*		✔*	✔	✔	✔	✔
Bituminous sheeting in the base area			✔				✔			✔	✔	✔	✔	✔
Rigid insulation (EPS/XPS/PU)			✔							✔	✔	✔	✔	✔
Metal	✔	✔	✔	✔	✔		✔	✔	✔	✔	✔	✔	✔	✔
Hard plastics	✔	✔	✔	✔	✔		✔	✔	✔	✔	✔	✔	✔	✔

*must be reinforced with high-performance primer SIGA-Dockskin.
If necessary, strengthen all above mentioned substrates with high performance primer SIGA-Dockskin.

Note: For the correct choice of product for the intended application, the substrate matrix, the application recommendations and product information in this manual must be considered.

Suitable membranes	Twinet®	Rissan® 60	Rissan® 100 & 150	Sicrall® 60 & 170	Corvum® 30/30 & 12/48	Primur® cartridge / tubular bag	Primur® roll	Wigluv® black	Wigluv® 60 & 20/40	Wigluv® 100 & 150	Fentrim® 20 & Fentrim® IS20	Fentrim® 2 & Fentrim® IS2	Fentrim® 20 50/85	Fentrim® 2 50/85
Vapour control layers/ diffusion retarder membranes • Smooth to slightly rough PE/PA/PO/PP membranes • Kraft papers • Aluminium sheeting	✔	✔	✔	✔	✔	✔	✔				✔		✔	
Vapour control layers/ diffusion retarder membranes for above-rafter insulation and roof renovations • Smooth to slightly rough PE/PA/PO/PP membranes	✔					✔	✔		✔	✔				
Breathable membranes/roof underlay membranes and roof membranes (does not apply to bitumen and PVC membranes)							✔		✔	✔				
Facade membranes for closed facades							✔		✔	✔		✔		✔
Facade membranes for open facades							✔	✔						

Note: For the correct choice of product for the intended application, the substrate matrix, the application recommendations and product information in this manual must be considered.